

Scope of Supply/Bill of Material & Mounting Drawings

Part Number: BMW-R1250GS-01-01-SL / BMW-R1250GS-01-02

Part Description: Head Light Guard –BMW R1250 GS

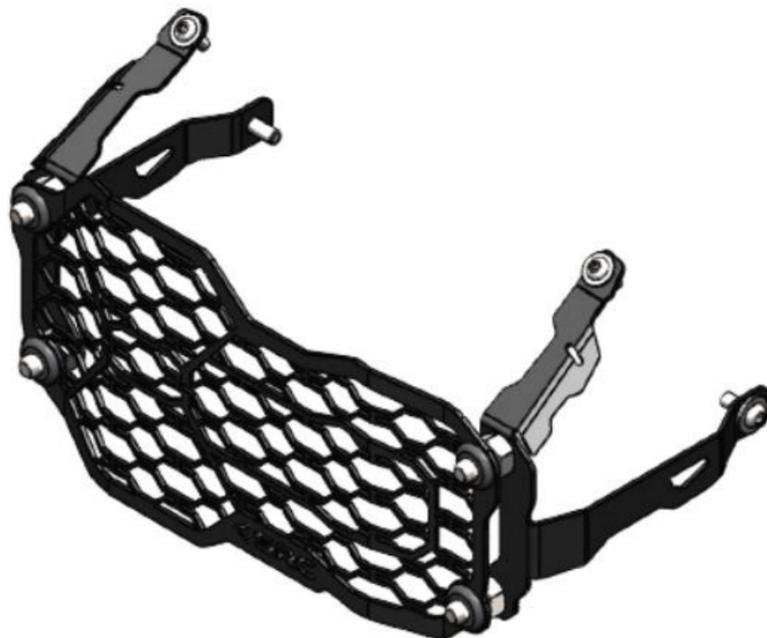
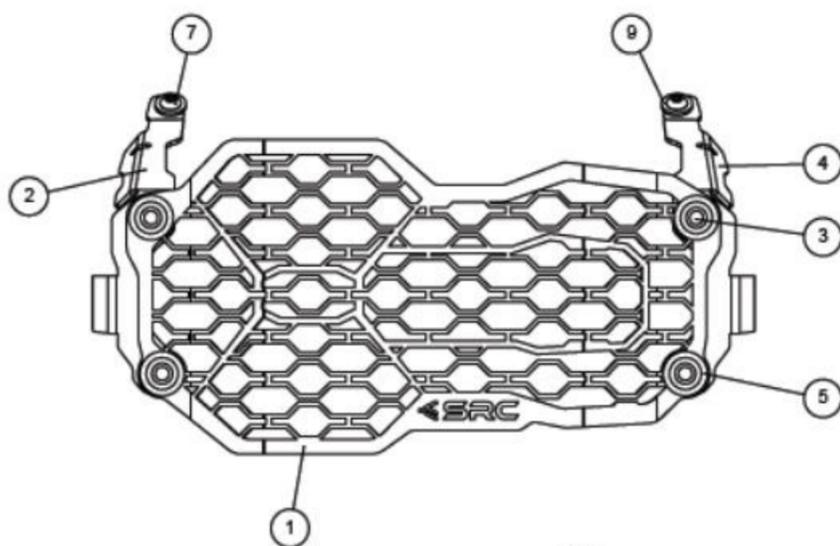
Installation / Parts List / Bill of Material for Mounting

No.	Description	Quantity	Torque * (N-m)	Remarks **
1	Head Light Guard	1		
2	Bracket LH	1		
3	Mounting Pin	4		
4	Bracket RH	1		
5	Grommet	4		
6	Screw M6 x 16	2	10-12	Use Liquid Thread Locker
7	Screw M5 x 16	2	5 - 6	Use Liquid Thread Locker
8	Washer M6	2		
9	Washer M5	2		

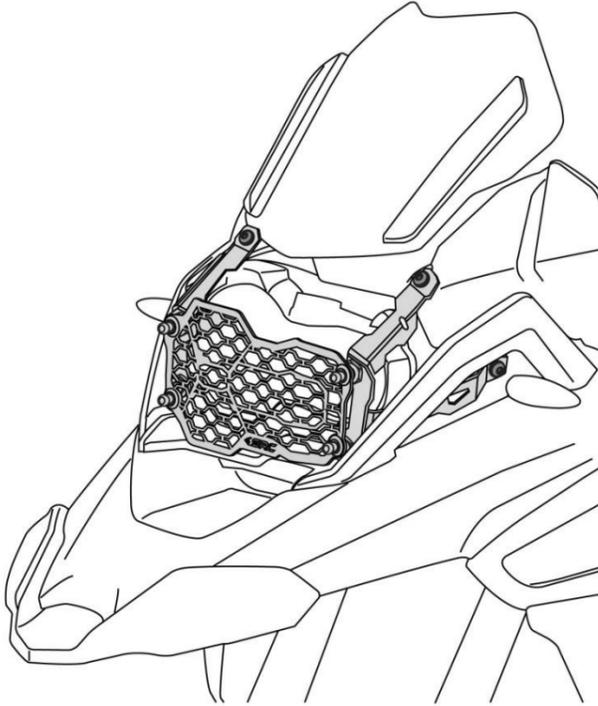
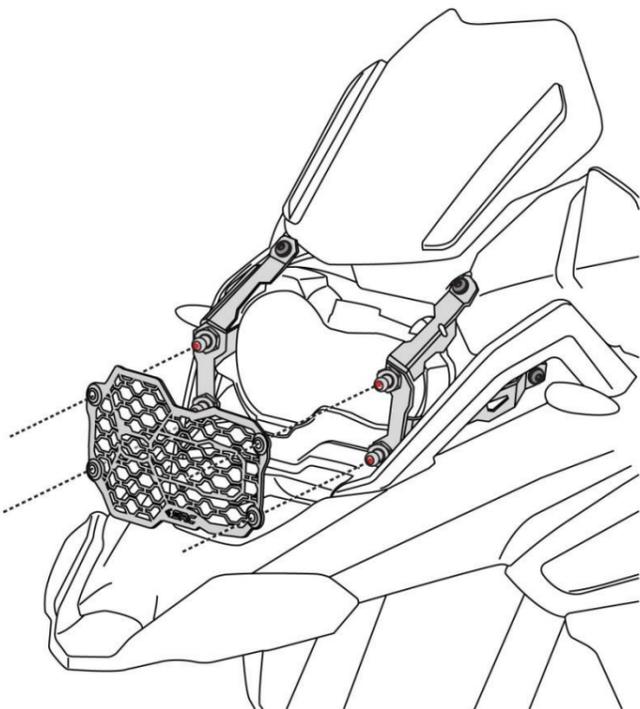
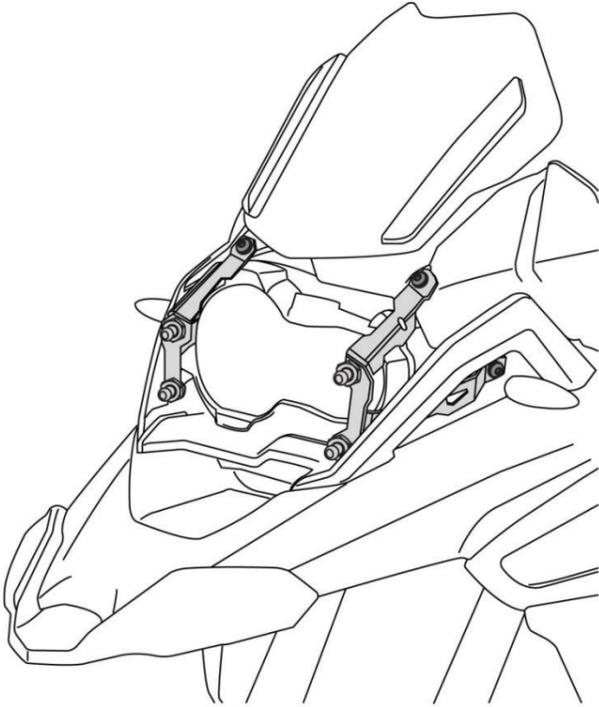
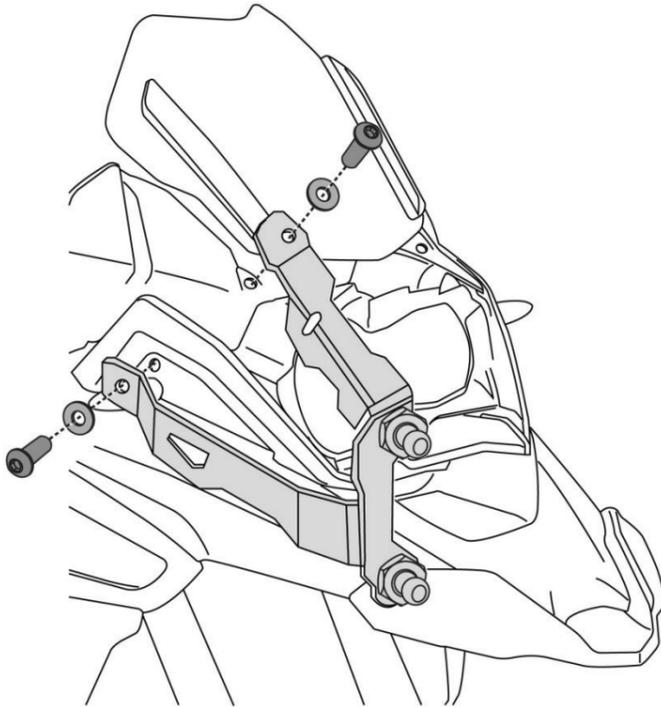
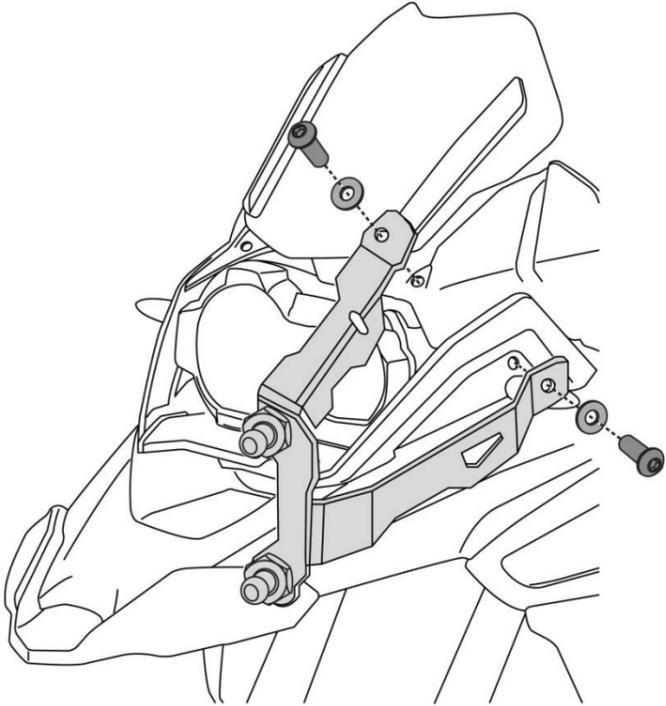
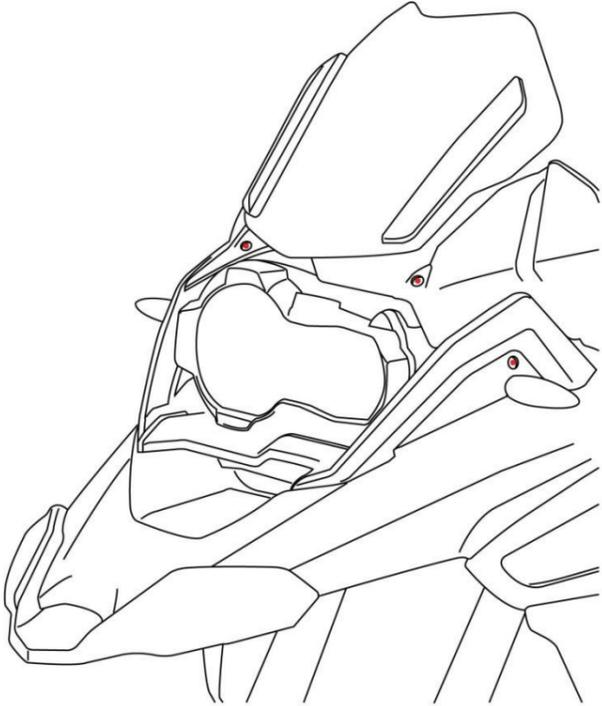
SRC Design uses Metric System of Measurement and all dimensions are in Millimeters

* Recommended to use the Torque specified in the table

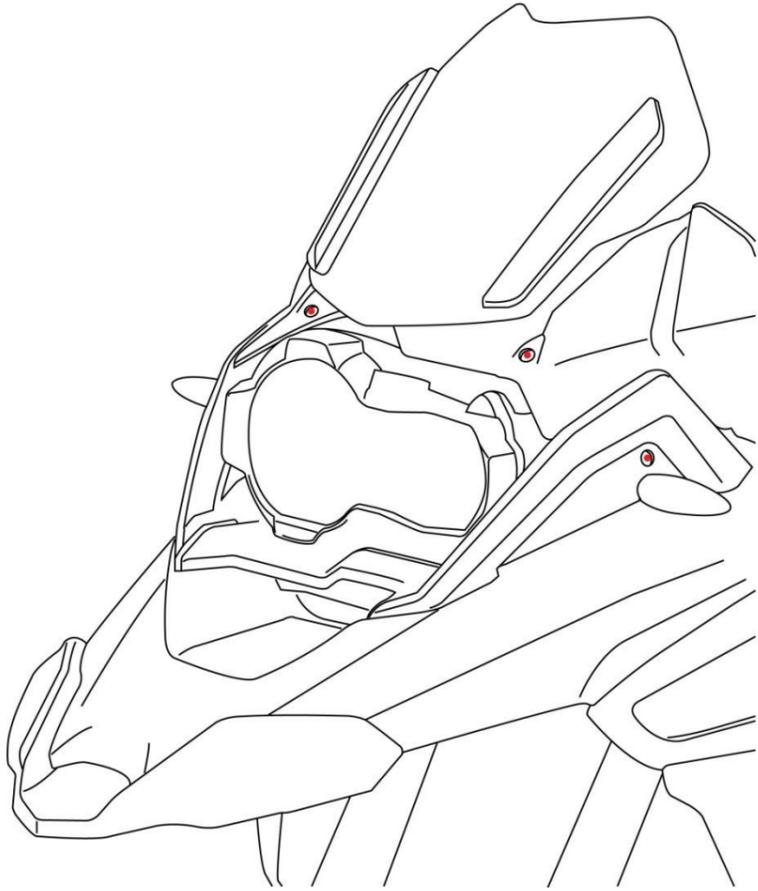
** Denotes Usage of Liquid Thread Locker in specified locations



MOUNTING DRAWINGS



Mounting Instructions

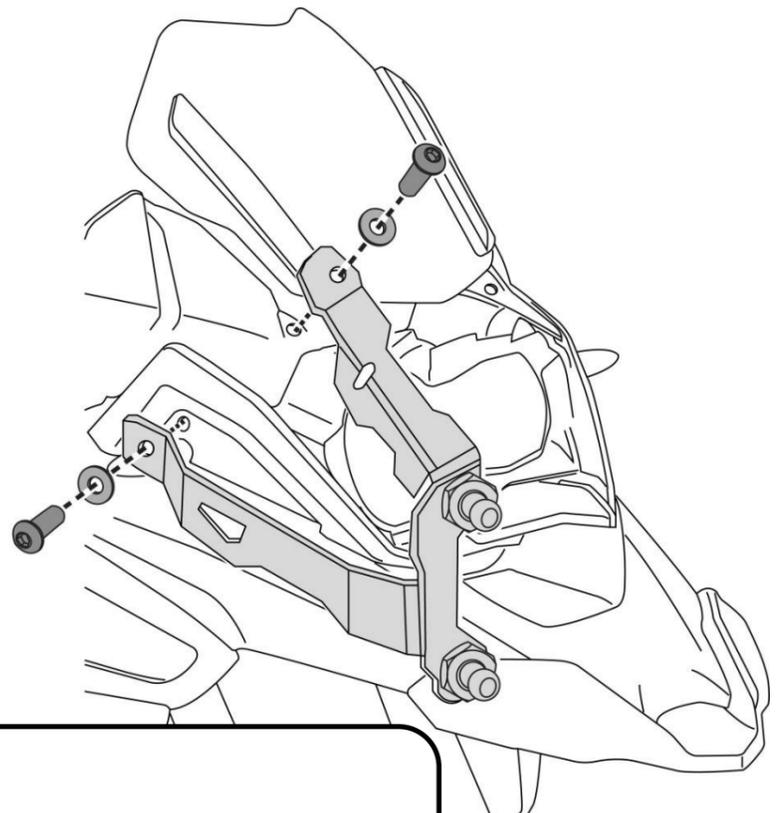
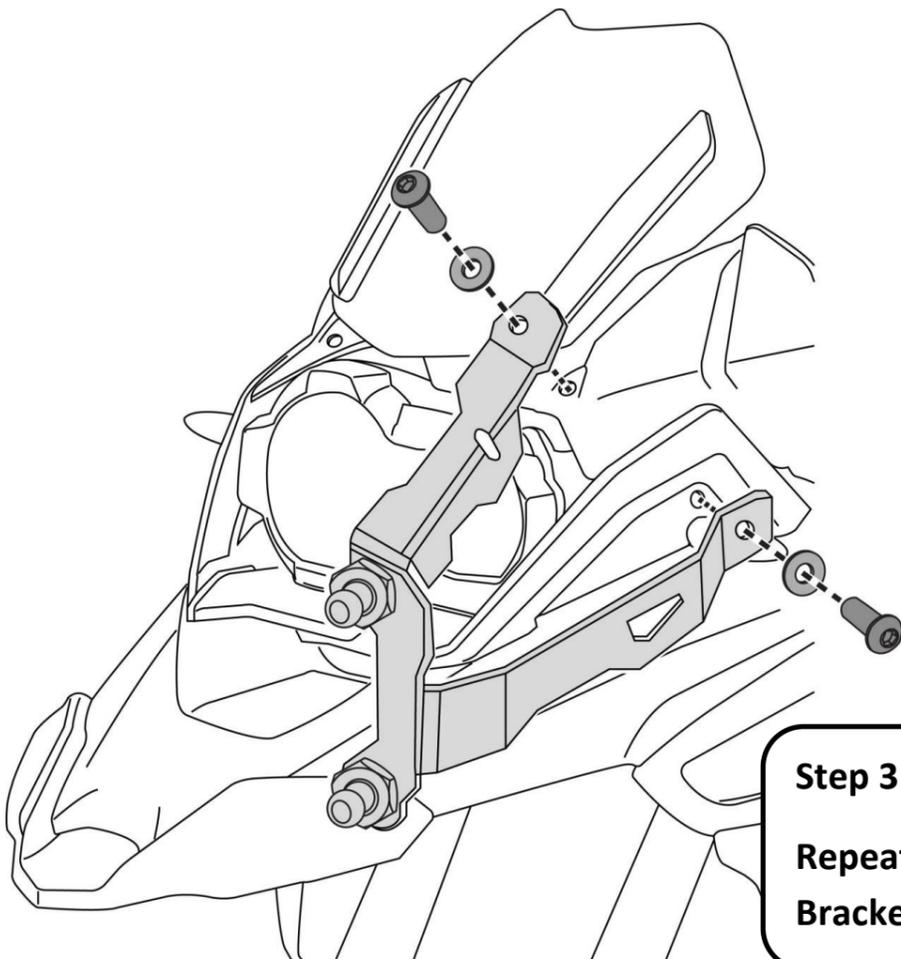


Step 1:

The Mounting Holes marked in Red colour, will be exposed, when the Windshield is removed, as shown.

Step 2:

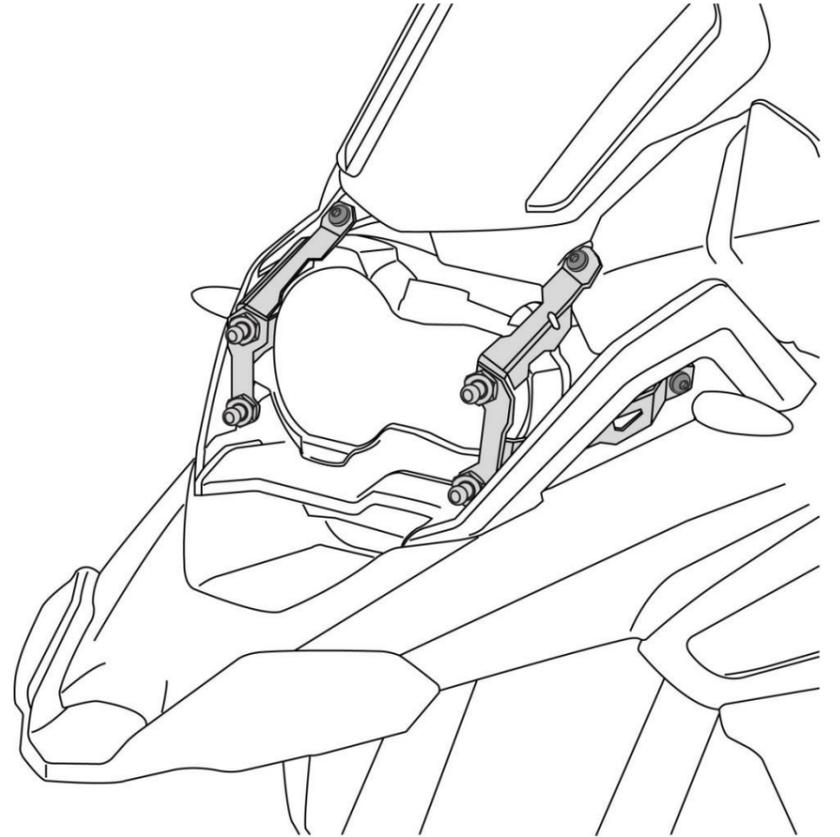
Orient and align the Bracket LH (1), as shown, and slide-in the Mounting screws and washers as shown. The Mounting Hole on the Top side, accepts Screw M5 x 16 (7) – 1 off and Washer M5 (9) – 1 off, as shown. The Mounting Hole on the Side, accepts Screw M6 x 16 (6) – 1 off and Washer M6 (8) – 1 off, as shown. Tighten it to torque, as specified in the BOM table. Mount the Mounting Pin (3) – 2 off, to the Bracket (this can be done Off-line too). The Pin has threaded shank which can be screwed on to the Bracket.



Step 3:

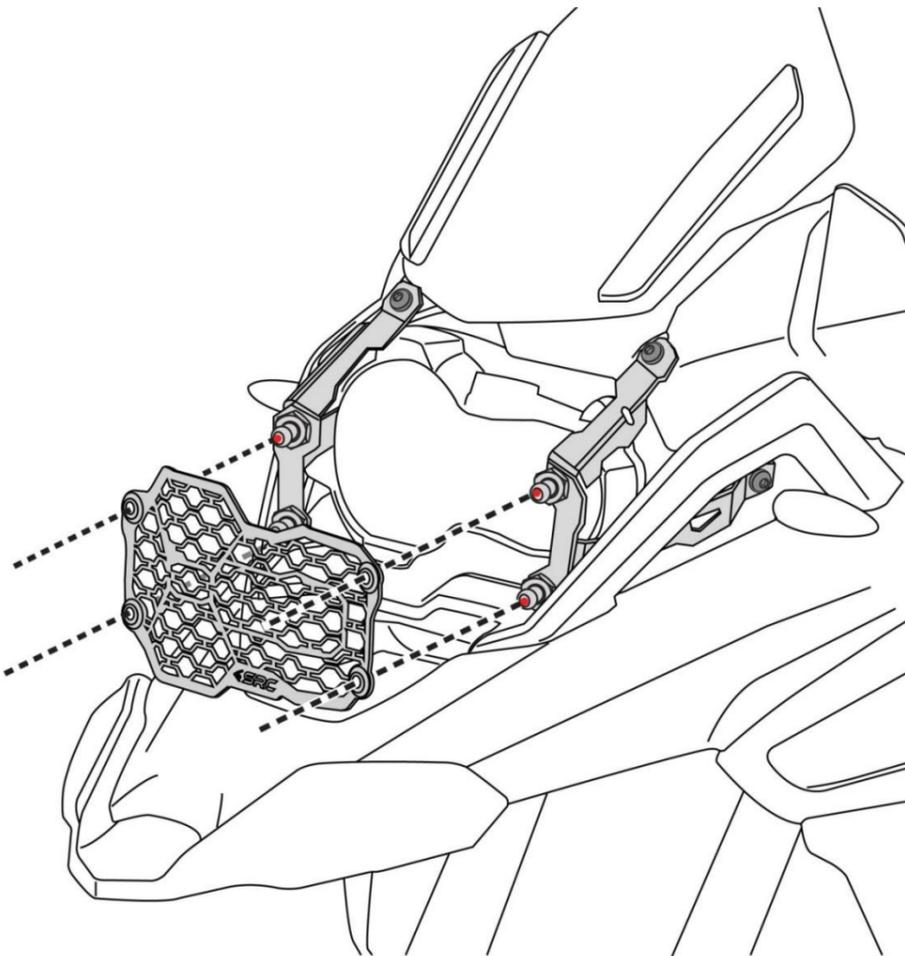
Repeat the Step 2 for mounting the Bracket RH (4), as shown.

This drawing view shows the Mounted condition of the Bracket LH and Bracket RH, with the Mounting Pin.

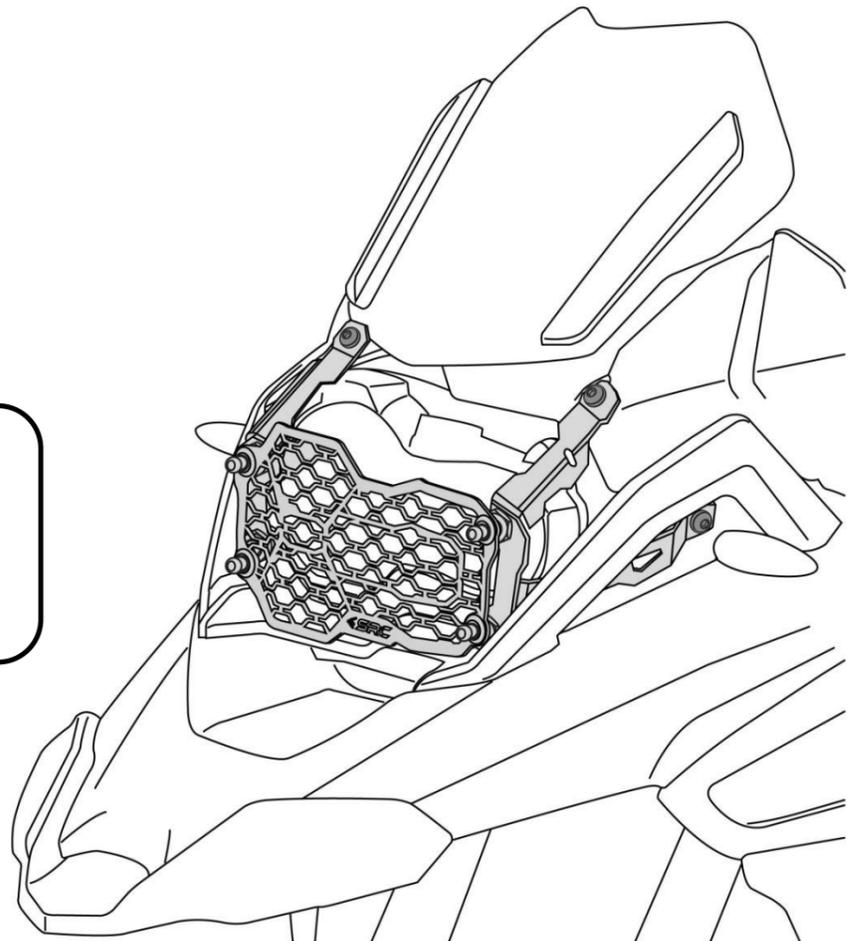


Step 4:

Orient the Head Light Guard (1), as shown. Assemble the Grommet (5) – 4 off, hugging and flush, with the outer surfaces of the Head Light Guard and holding on to the Mounting Pins, projecting out of the Bracket RH & Bracket LH



The Final Mounted condition of Head Light Guard is shown in the drawing.





General Instructions

1. We request you to pay attention to the Mounting Instructions in this document and follow the step-by-step procedures.
2. This Mounting Instruction manual is a “Do It Yourself” (DIY) fitment manual of the Accessory part to the Vehicle. We have prepared this based on our experience and knowledge, related to the Vehicle, Part and its functional aspects.
3. SRC cannot guarantee the interchangeability of the parts to any other manufacturer’s accessory part. It is advised to the User, to inspect and ensure the original state of all other Vehicle parts.
4. We request you to bear in mind, that the Installed part can change the driving behaviour and/or the stability during driving or any other dynamic conditions.
5. If you have the appropriate tools and another person to assist you in the mounting, it will help.
6. After Completion of the Mounting and before taking on a First ride, Ensure and Check all functions of the Vehicle. It is always advised to check loosening of the fasteners after the first 50 kilo meters of ride and at regular intervals.
7. To the maximum extent possible, our design use the current Mounting/Fitment of the Original Equipment, so that Installation of these accessories will not affect the Payload or Function of the Vehicle or the Part on which it is mounted to protect it
8. If any additional modifications are to be done, prior to the fitment of the accessories, it will be explicitly specified in the instruction sheets