

Scope of Supply/Bill of Material & Mounting Drawings

Part Number: BMW-310GS-01-01-SL / BMW-310GS-01-02

Part Description: Head Light Guard – BMW 310 GS

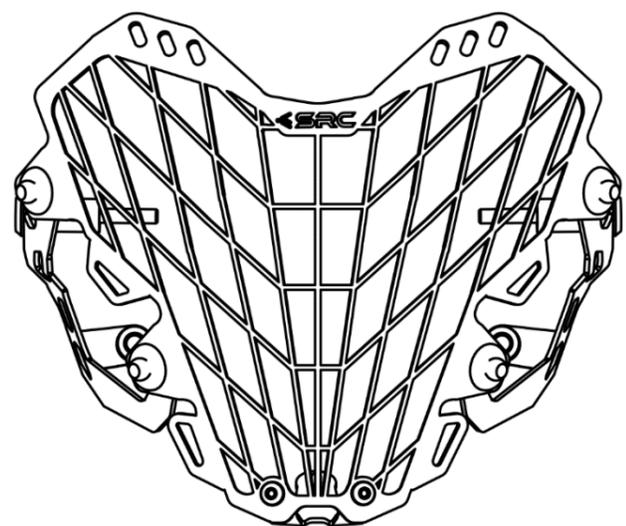
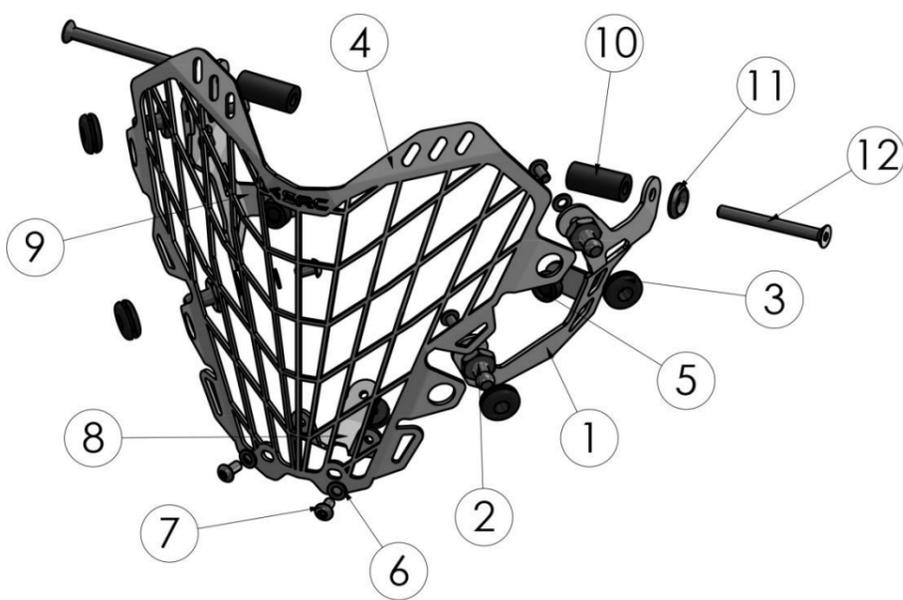
Installation / Parts List / Bill of Material for Mounting

NO.	Description	Quantity	Torque * (N-M)	Remarks **
1	Bracket LH	1		
2	Mounting Pin	4		
3	Grommet	4		
4	Head Light Guard	1		
5	Rubber Spacer	3		
6	Washer M5	6		
7	Screw M5x10	6	9 - 10	Use Liquid Thread Locker
8	Bottom Plate	1		
9	Bracket RH	1		
10	Spacer - Delrin	2		
11	Taper Ring M6	2		
12	Screw M6x60	2	9 - 10	Use Liquid Thread Locker

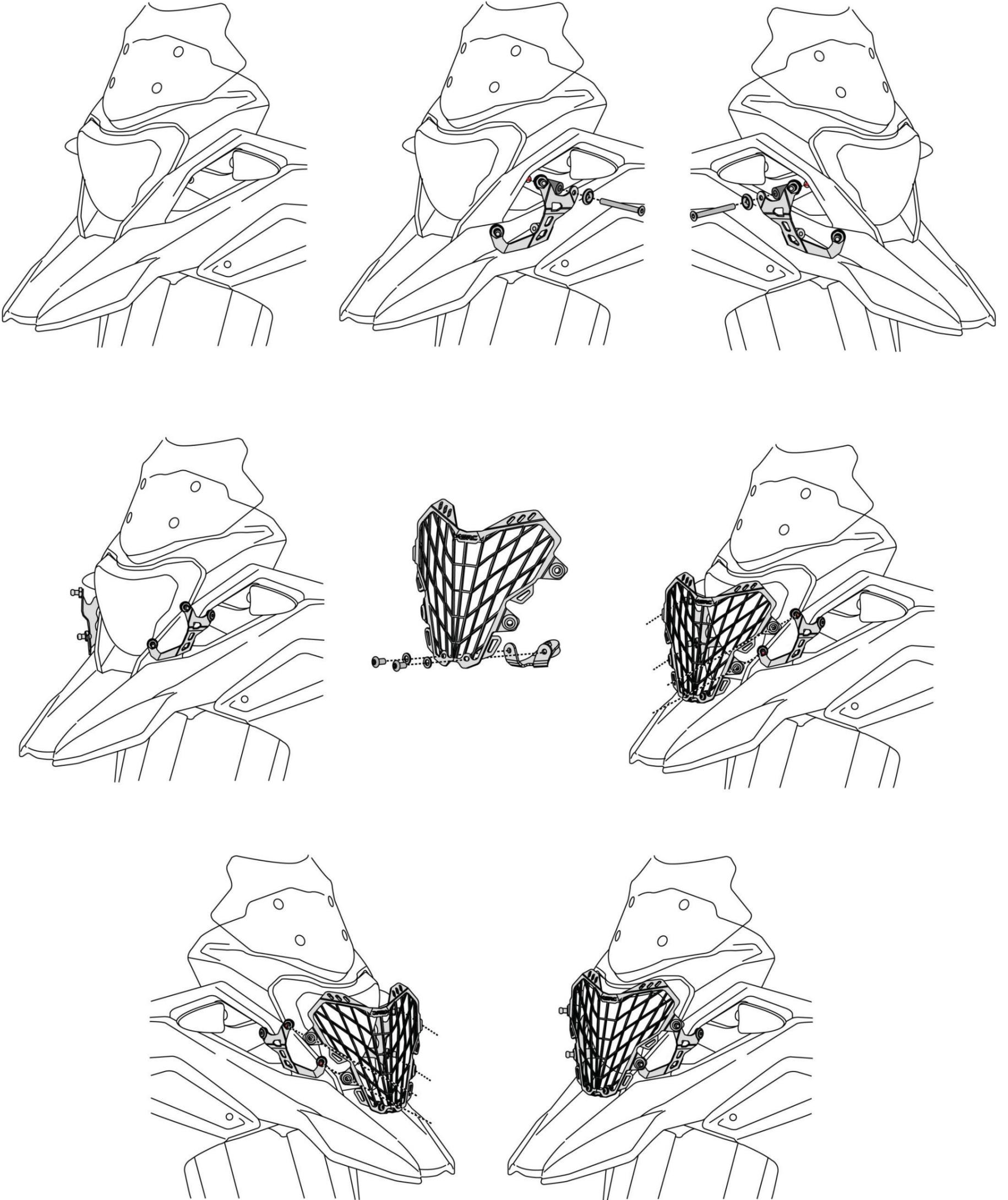
SRC Design uses Metric System of Measurement and all dimensions in Millimeters

* Recommended to use the Torque specified in the table

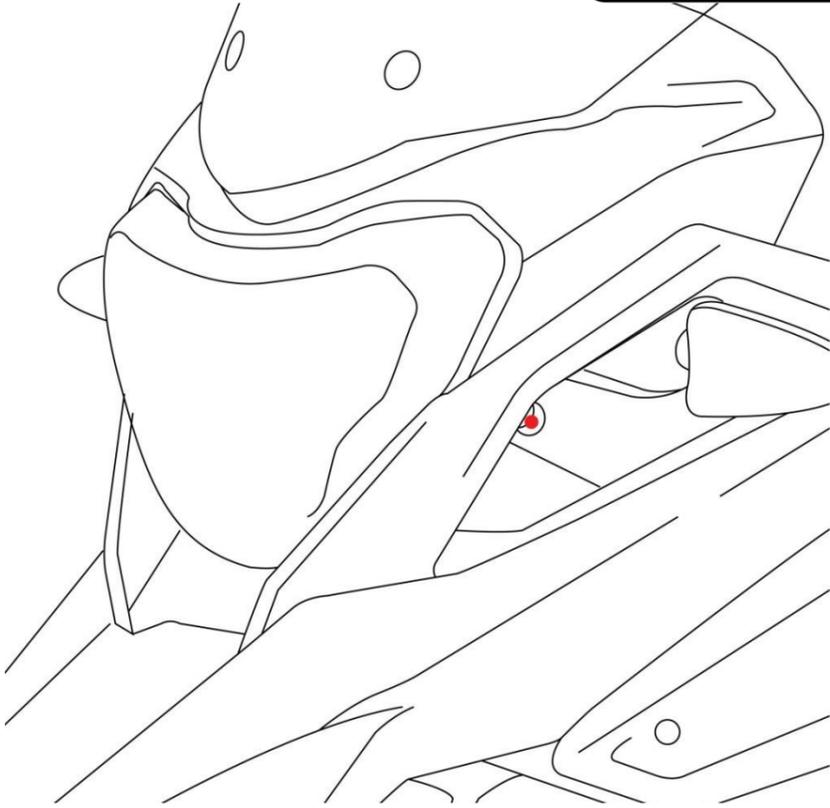
** Denotes Usage of Liquid Thread Locker in specified Locations



MOUNTING DRAWINGS



Mounting Instructions



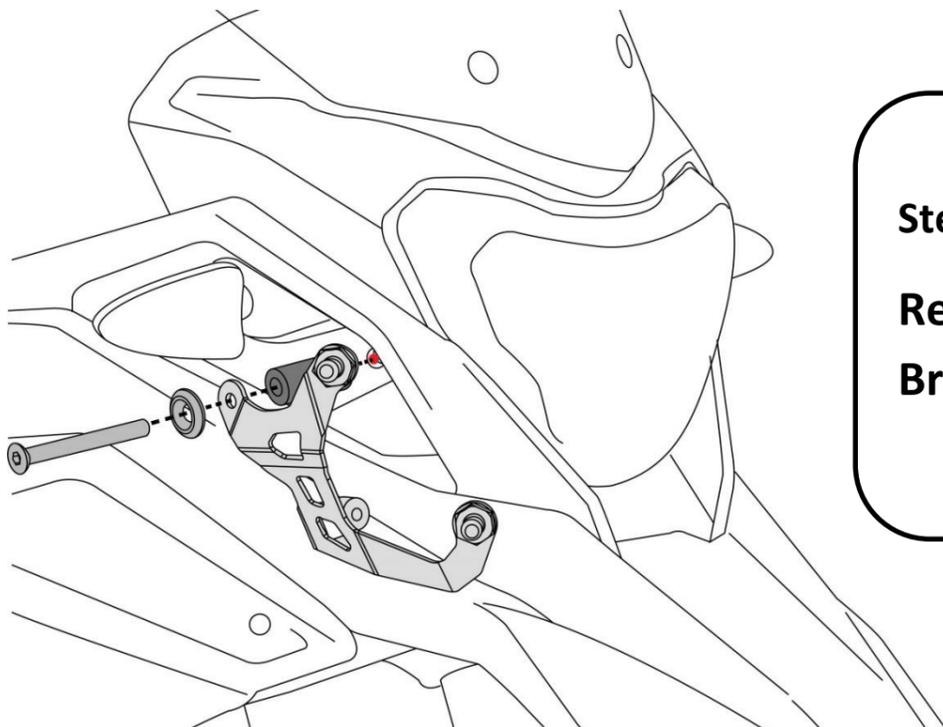
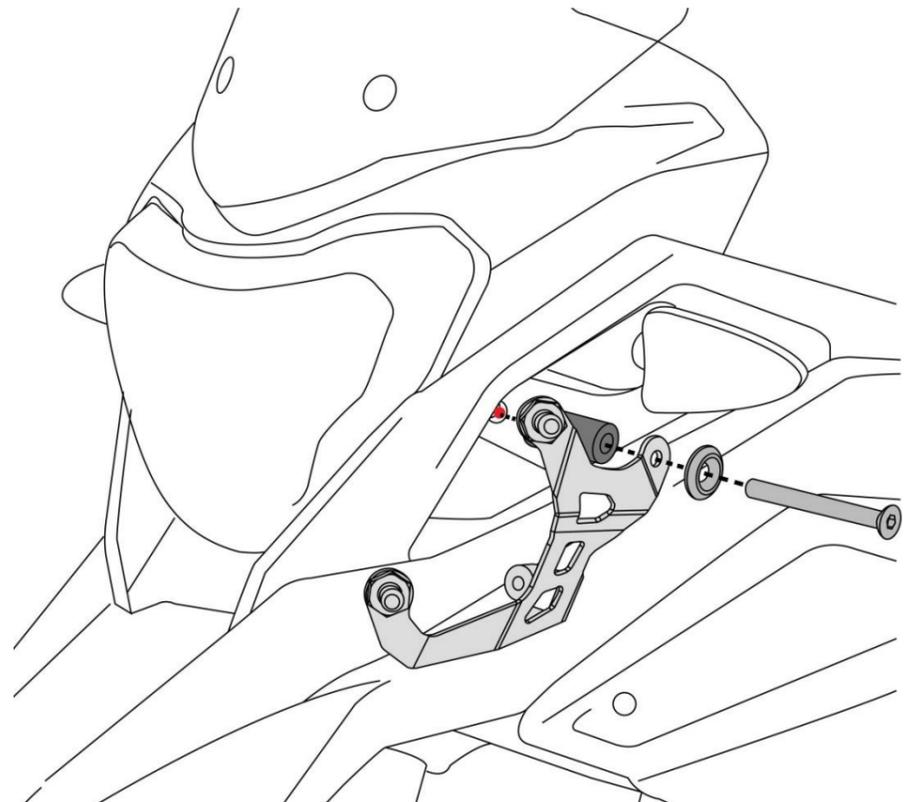
The Mounting hole, which will be used for mounting the Brackets of the Head Light Guard, can be found on the Front Left hand side and Right hand side.

(Shown in the drawing in Red color, is the view of it from the Left Hand Side, when looking from the front side of the Motorbike). The screws can be removed and kept aside and, in its place, SRC's child part (12) M6 x 60 must be used.

Step 1:

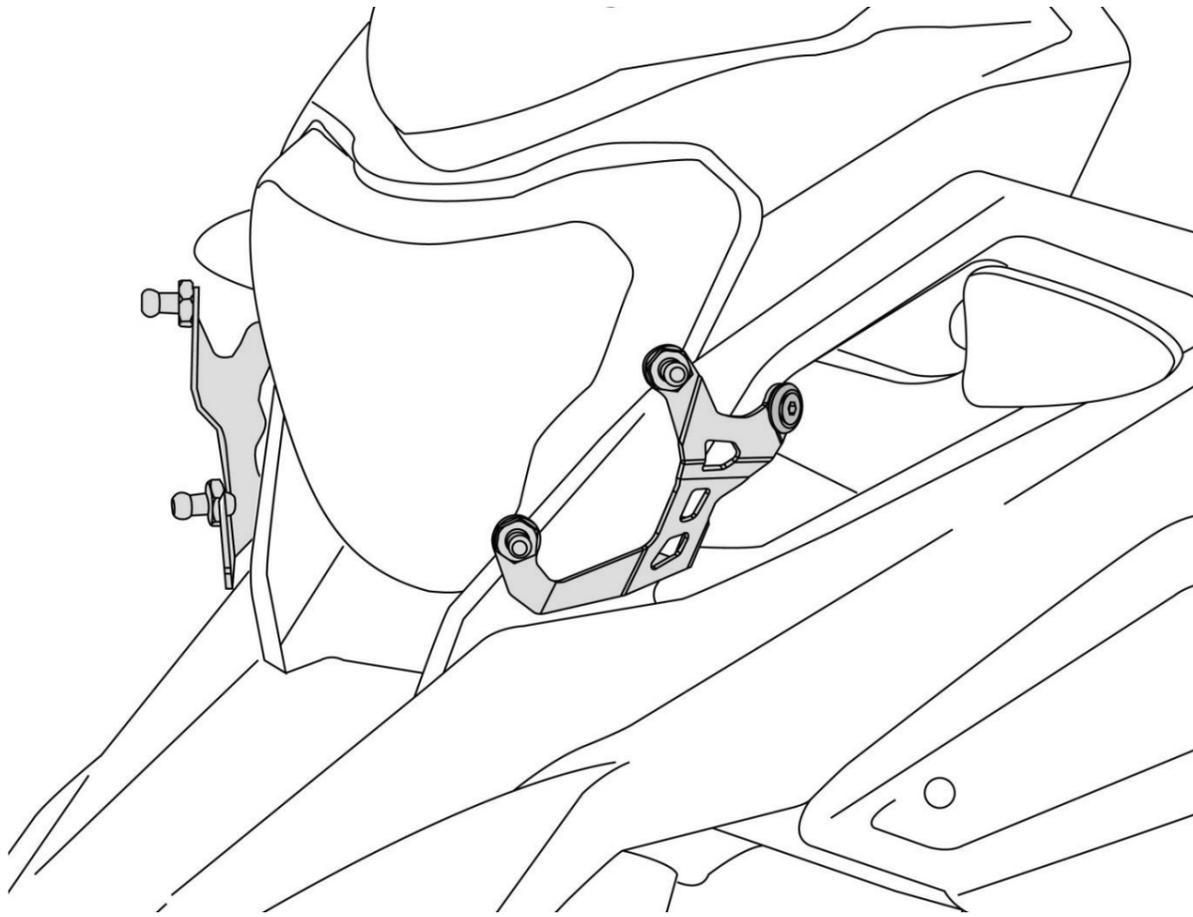
Orient the Bracket LH (1) in-line with the Mounting Holes of the OE Bracket and slip-in the Taper Ring M6 (11) – 1off, Screw M6 x 60 (12) – 1 off, Delrin (10) – 1off, & Rubber Spacer (5) – 1 off, in positions as shown and secure the threads.

The Mounting Pin (2) – 2 off can be assembled to the Bracket. The same can be assembled Off-line too.



Step 2:

Repeat the Step 2 for mounting the Bracket (RH) (9), as shown



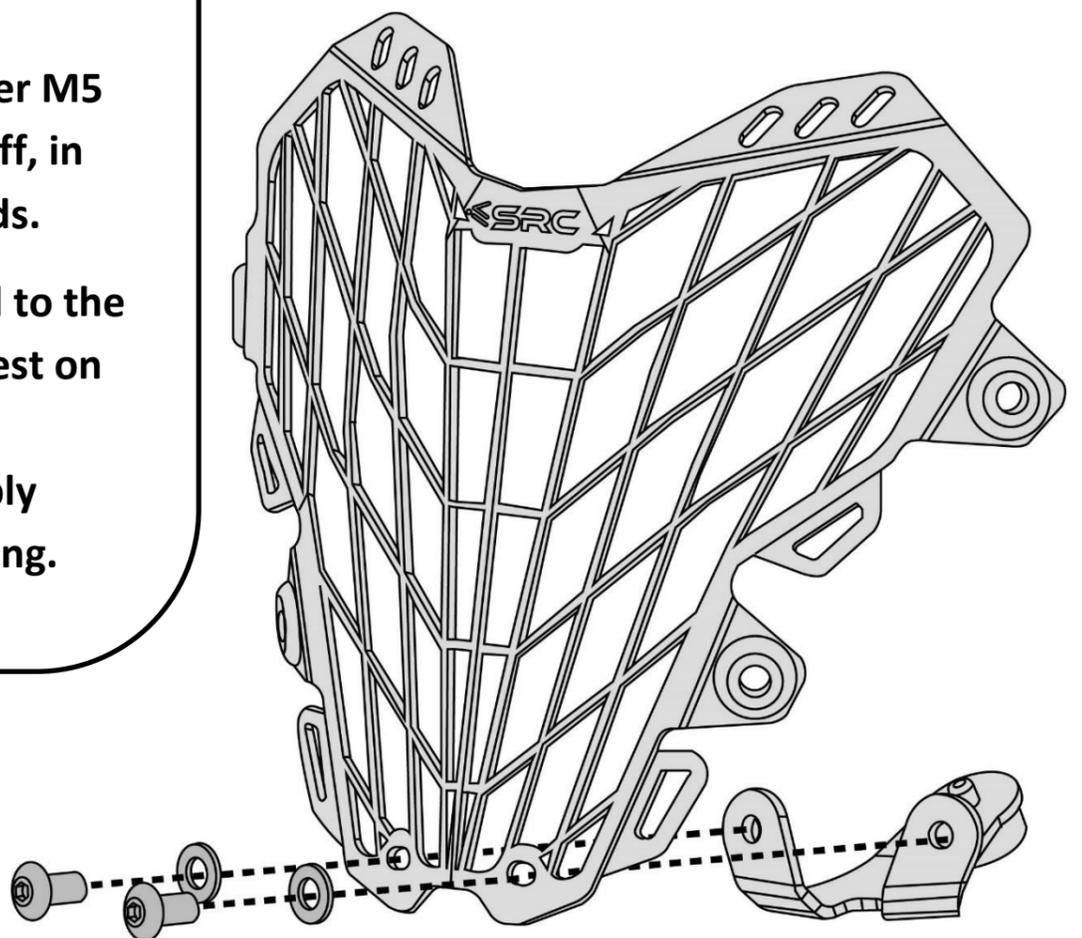
Bracket RH & Bracket LH is shown in "As is mounted condition"

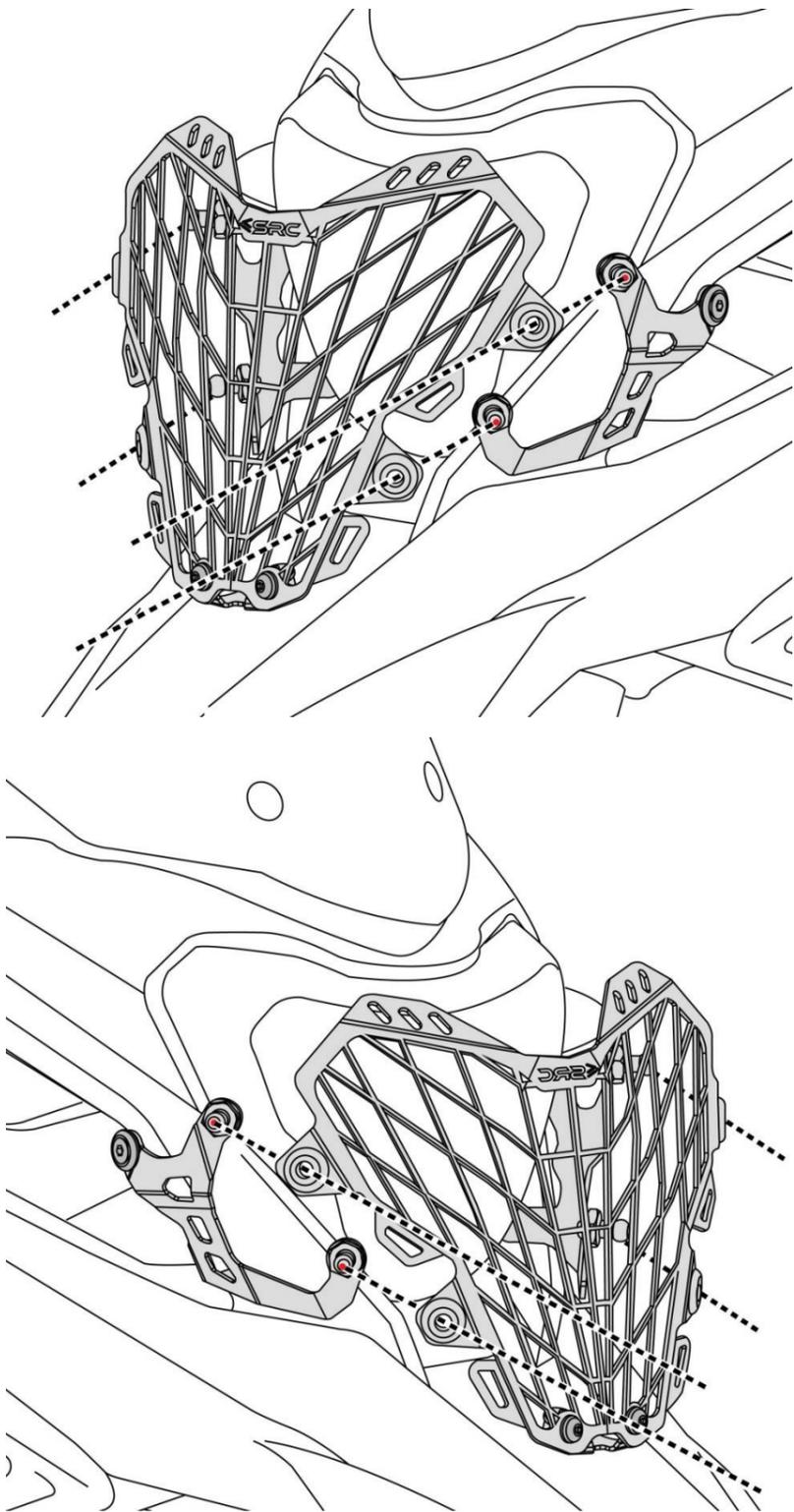
Step 3:

Orient and Align the Bottom Plate (8) in-line with the bottom side mounting holes of the Head Light Guard (4), as shown.

Slip-in the Screw M5x10 (7) – 2off, Washer M5 (6) – 2off, and the Rubber Spacer (5) – 1off, in positions as shown and secure the threads.

The Rubber Spacer (5) 1 off is to be fitted to the Bottom Plate (8), as shown and it must rest on the inside surface of the head lamp, and dampening the Head Light Guard assembly against any kind of vibrations, during riding.



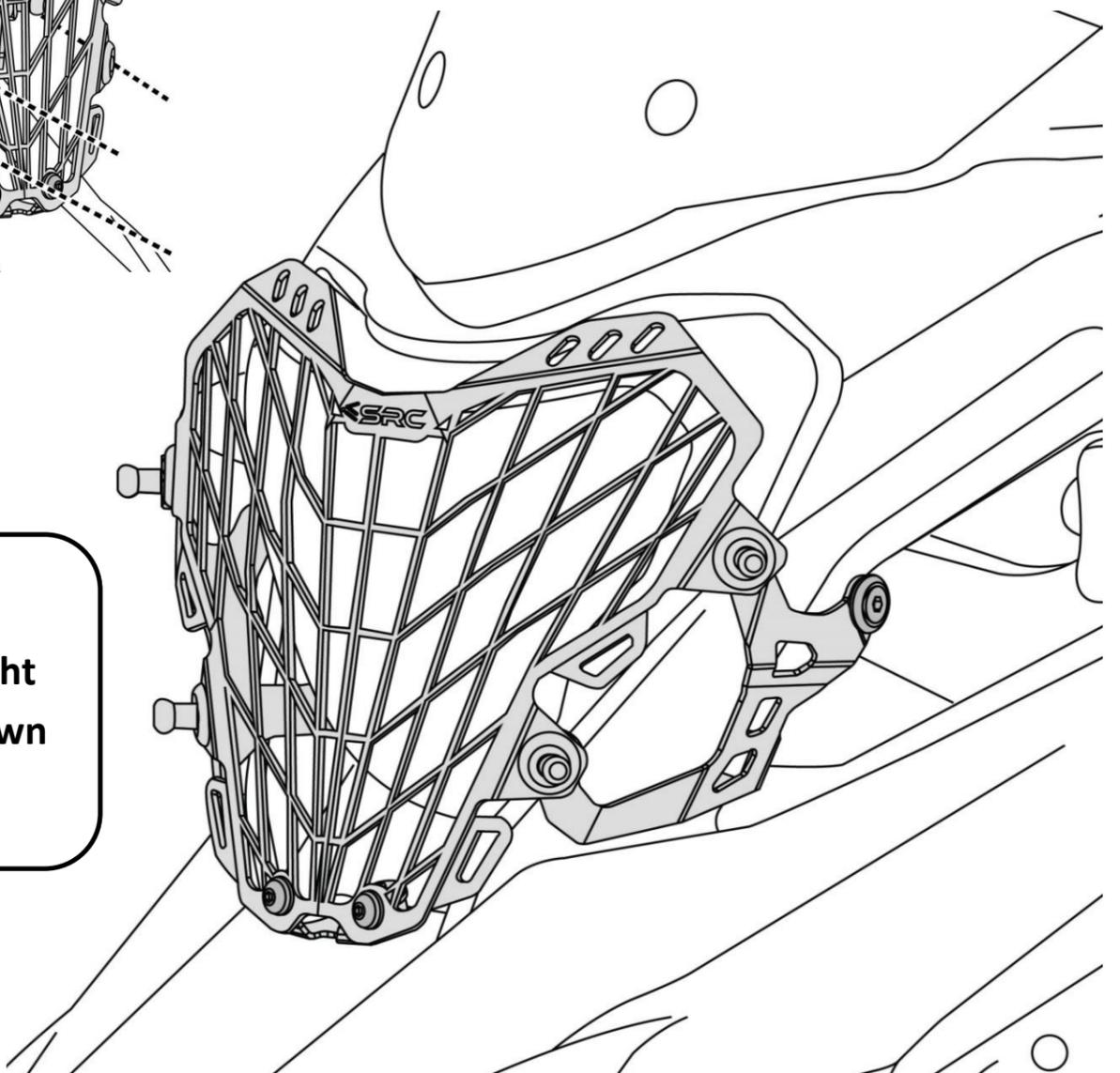


Step 4:

Refer to the same drawing as above for Mounting the Head Light Guard.

Orient the Head Light Guard (1), as shown. Assemble the Grommet (4) – 4 off, hugging and flush, with the outer surfaces of the Head Light Guard.

The Installation of the Head Light Guard is complete and is as shown





General Instructions

1. We request you to pay attention to the Mounting Instructions in this document and follow the step-by-step procedures.
2. This Mounting Instruction manual is a “Do It Yourself” (DIY) fitment manual of the Accessory part to the Vehicle. We have prepared this based on our experience and knowledge, related to the Vehicle, Part and its functional aspects.
3. SRC cannot guarantee the interchangeability of the parts to any other manufacturer’s accessory part. It is advised to the User, to inspect and ensure the original state of all other Vehicle parts.
4. We request you to bear in mind, that the Installed part can change the driving behaviour and/or the stability during driving or any other dynamic conditions.
5. If you have the appropriate tools and another person to assist you in the mounting, it will help.
6. After Completion of the Mounting and before taking on a First ride, Ensure and Check all functions of the Vehicle. It is always advised to check loosening of the fasteners after the first 50 kilo meters of ride and at regular intervals.
7. To the maximum extent possible, our design use the current Mounting/Fitment of the Original Equipment, so that Installation of these accessories will not affect the Payload or Function of the Vehicle or the Part on which it is mounted to protect it
8. If any additional modifications are to be done, prior to the fitment of the accessories, it will be explicitly specified in the instruction sheets