

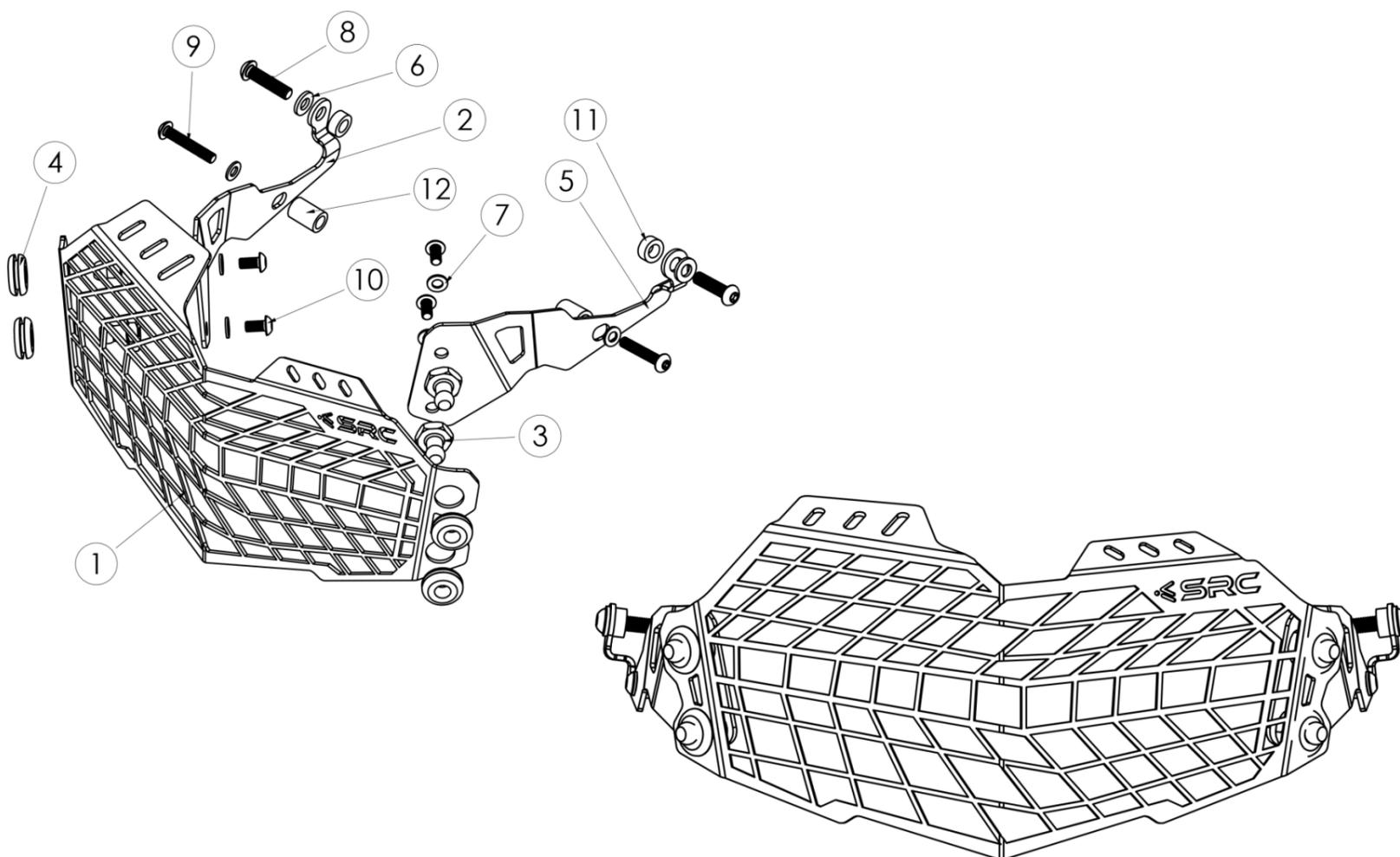
Scope of Supply/Bill of Material & Mounting Drawings

Part Number: BMW-F750GS-01-01-SL / BMW-F750GS-01-02

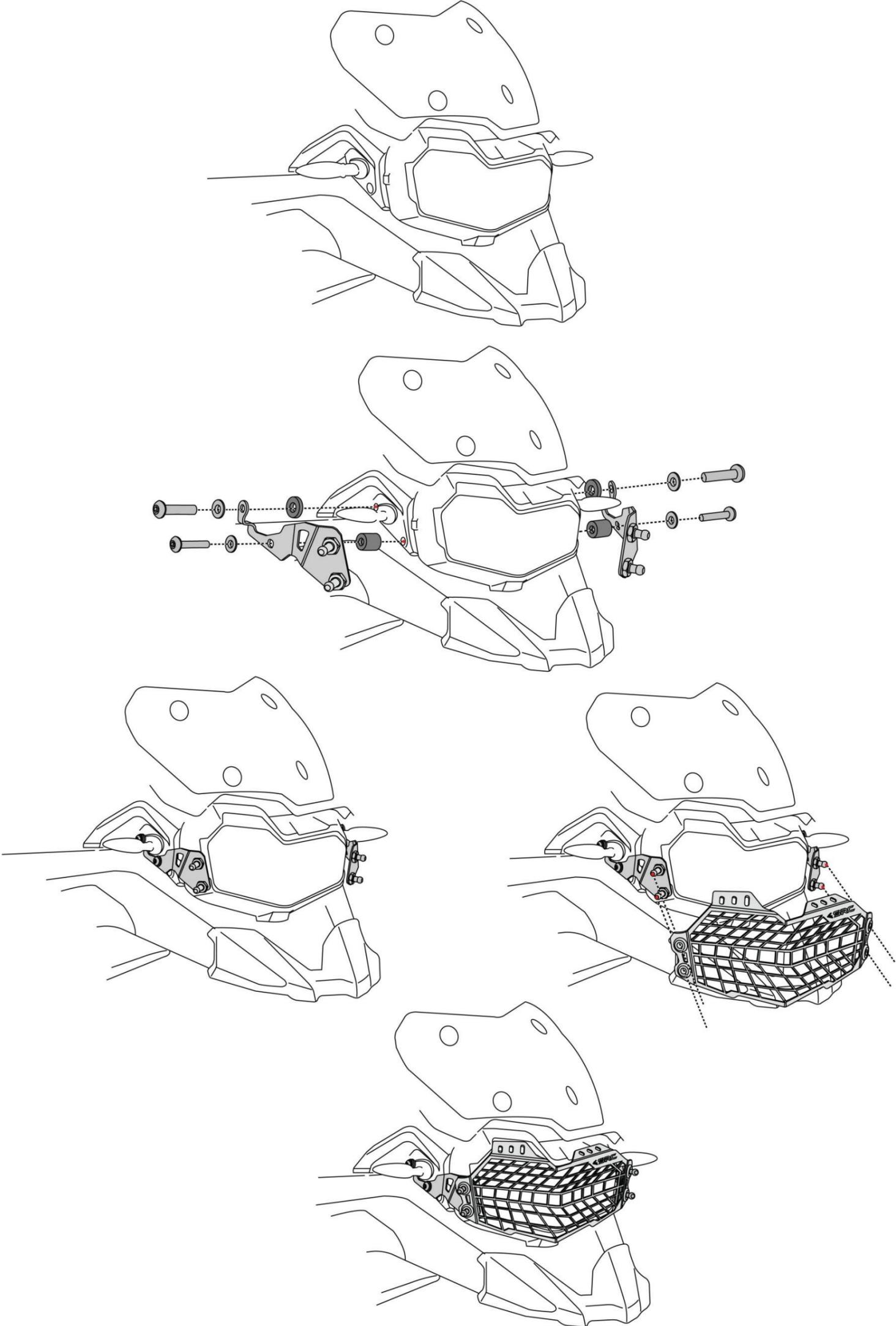
Part Description: Head Light Guard –BMW F750 GS / F850 GS

Installation / Parts List / Bill of Material for Mounting

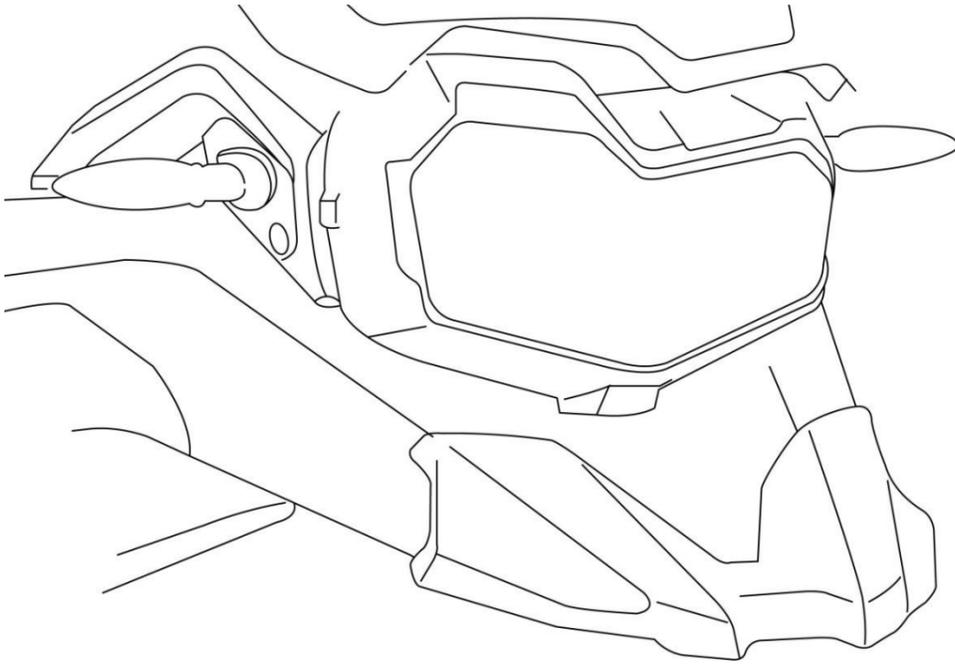
NO.	Description	Quantity	Torque * (N-M)	Remarks **
1	Head Light Guard	1		
2	Bracket RH	1		
3	Mounting Pin	4		
4	Grommet	4		
5	Bracket LH	1		
6	Washer M6	2		
7	Washer M5	6		
8	Screw M6 X 25	2	9 - 10	Use Liquid Thread Locker
9	Screw M5 X 30	2	5 - 6	Use Liquid Thread Locker
10	Screw M5 X 10	4	5 - 6	Use Liquid Thread Locker
11	Spacer - Aluminium	2		
12	Spacer - Delrin	2		
SRC Design uses Metric System of Measurement and all dimensions in Millimeters				
* Recommended to use the Torque specified in the table				
** Denotes Usage of Liquid Thread Locker in specified Locations				



MOUNTING DRAWINGS



Mounting Instructions



The Mounting Screws, which will be used for mounting the Brackets of the Head Light Guard, can be found on the Front Left hand side and Right hand side. The same can be unscrewed out, 2 off on each side.

(Shown in the drawing is the view of it from the Left Hand Side, when looking from the front side of the Motorbike)

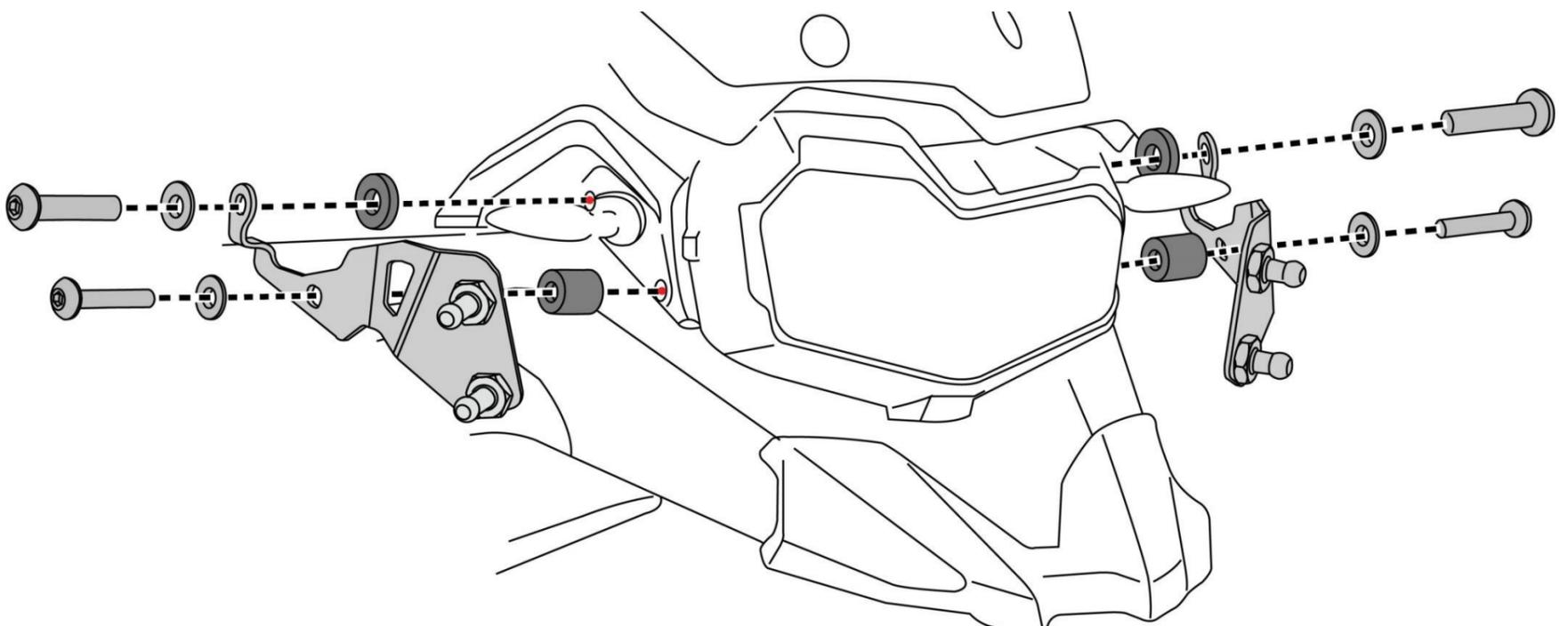
Step 2:

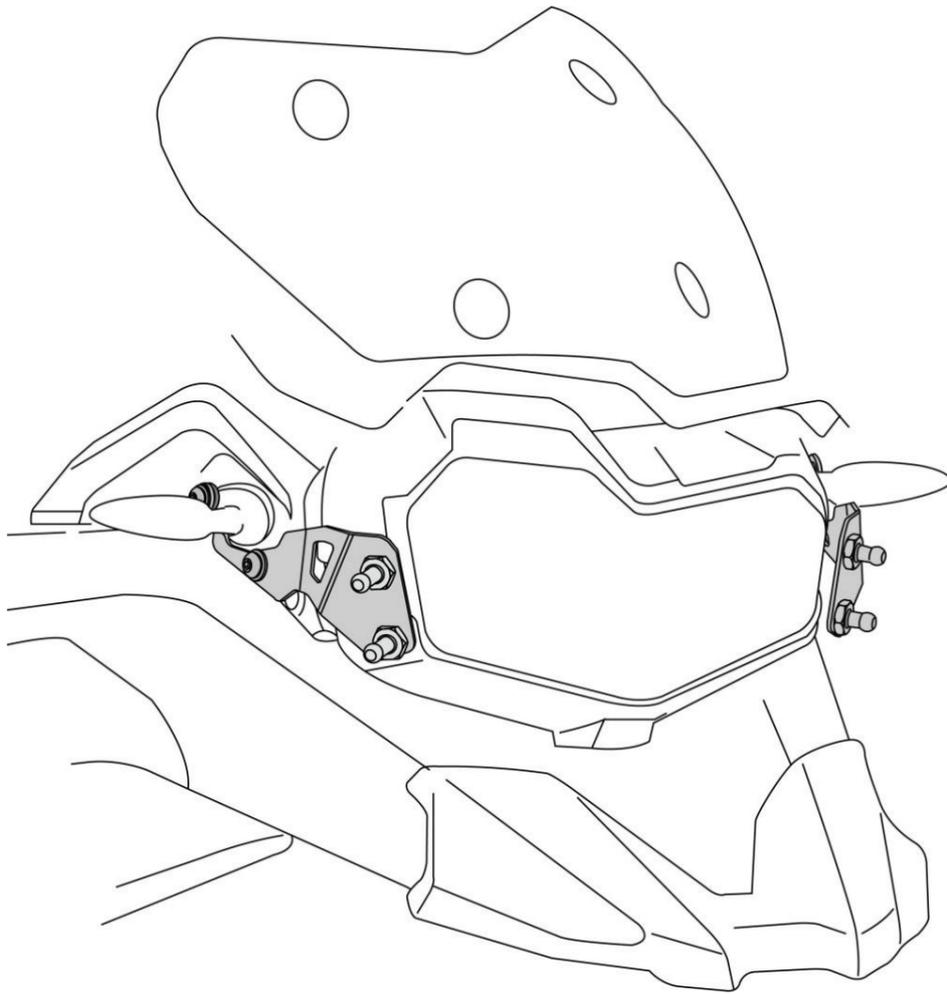
Orient and align the Bracket LH (5) & Bracket RH (2), as shown. The cut-out in the bracket design, clears the Head light.

Slip-in the Spacer – Aluminium (11) – 1 off from either side, Spacer – Delrin (12) – 1 off from either side.

Slide-in the Washer M6 (6) and Screw M6 x 25 (8) – 1 off, into the top side of the mounting hole, from either sides.

Slide-in the Washer M5 (7) and Screw M5 x 30 (9) – 1 off, into the bottom side of the mounting hole, from either sides.





Step 3:

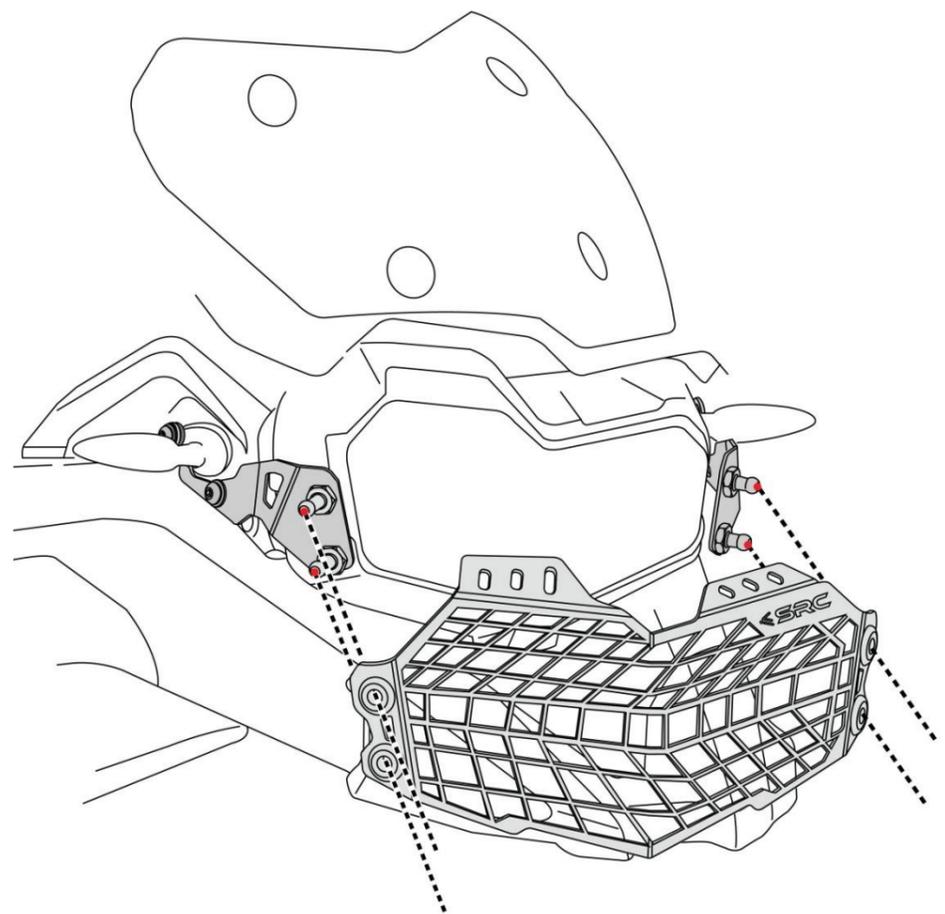
Secure the threads in the mounting holes and ensure the orientation symmetry and tighten them to torque, as per specifications in the BOM table.

Step 4:

Slip-in the Mounting Pin (3) – 2 off to each of the Bracket RH and Bracket LH and secure it using Screw M5 x 10 (10) – 2 off and Washer M5 (7) – 2 off, as shown

(The same can be Assembled Off-line too)

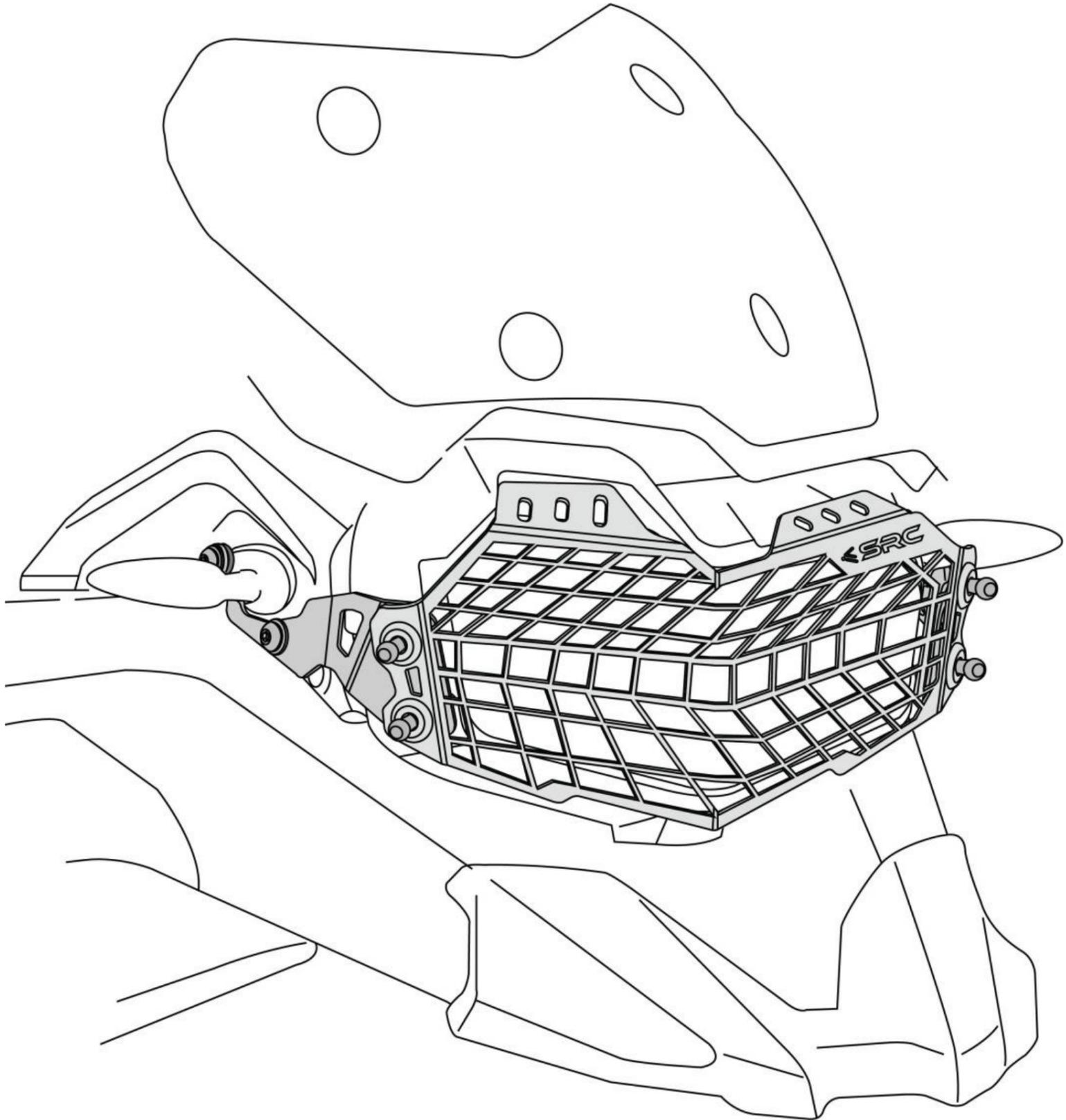
Tighten it torque, as per specifications in the BOM table.



Step 5:

Refer to the same drawing as above for Mounting the Head Light Guard.

Orient the Head Light Guard (1), as shown. Assemble the Grommet (4) – 4 off, hugging and flush, with the outer surfaces of the Head Light Guard.



Step 6:

Orient the Head Light Guard (1), in line with the Projections of the Mounting Pins and slide-in the Grommet bore to the Shank of the Pins. The Shank of the pins, will hold by Interference fit, the Rubber grommet, as shown.

The final mounted condition of the Head Light Guard is as shown above.



General Instructions

1. We request you to pay attention to the Mounting Instructions in this document and follow the step-by-step procedures.
2. This Mounting Instruction manual is a “Do It Yourself” (DIY) fitment manual of the Accessory part to the Vehicle. We have prepared this based on our experience and knowledge, related to the Vehicle, Part and its functional aspects.
3. SRC cannot guarantee the interchangeability of the parts to any other manufacturer’s accessory part. It is advised to the User, to inspect and ensure the original state of all other Vehicle parts.
4. We request you to bear in mind, that the Installed part can change the driving behaviour and/or the stability during driving or any other dynamic conditions.
5. If you have the appropriate tools and another person to assist you in the mounting, it will help.
6. After Completion of the Mounting and before taking on a First ride, Ensure and Check all functions of the Vehicle. It is always advised to check loosening of the fasteners after the first 50 kilo meters of ride and at regular intervals.
7. To the maximum extent possible, our design use the current Mounting/Fitment of the Original Equipment, so that Installation of these accessories will not affect the Payload or Function of the Vehicle or the Part on which it is mounted to protect it
8. If any additional modifications are to be done, prior to the fitment of the accessories, it will be explicitly specified in the instruction sheets