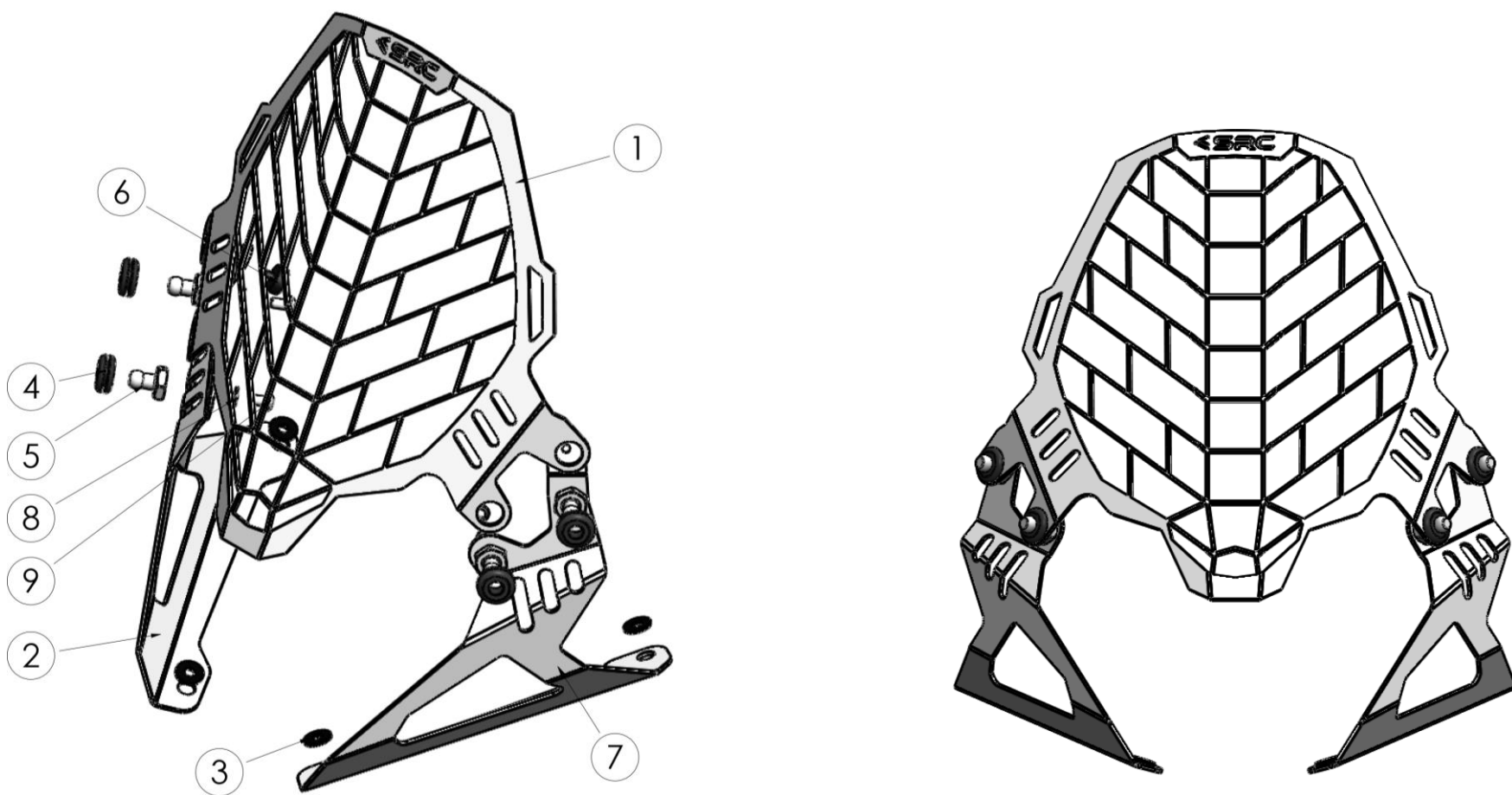


## Scope of Supply/Bill of Material & Mounting Drawings

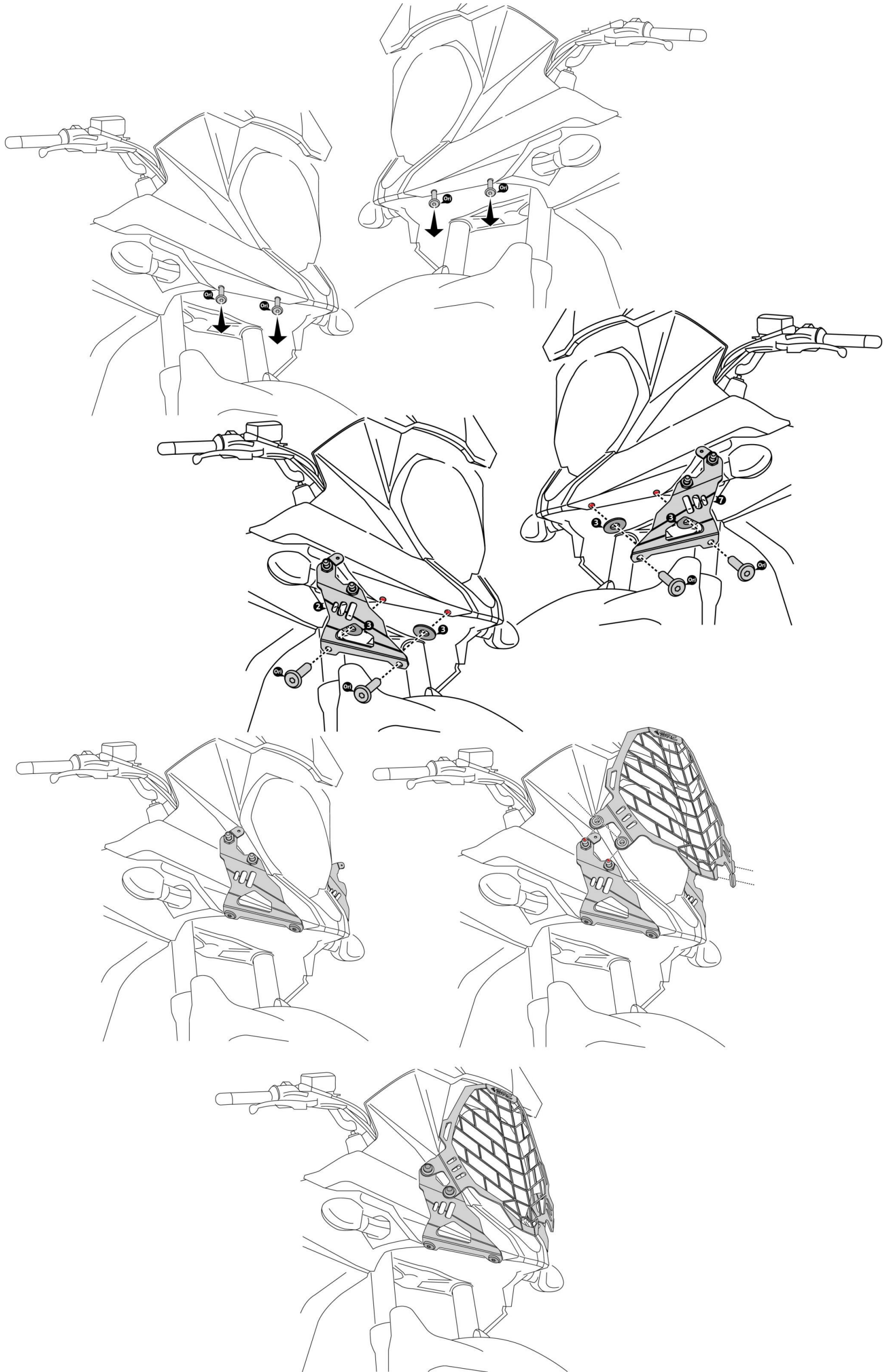
Part Number: S-VS1000-17-01-01-SL / S-VS1000-17-01-01-SL  
 Part Description: Head Light Guard – SUZUKI V-STROM1000 (2016 – 2019)  
 Applicable to Finished colour versions of Black and Silver

### Installation / Parts List / Bill of Material for Mounting

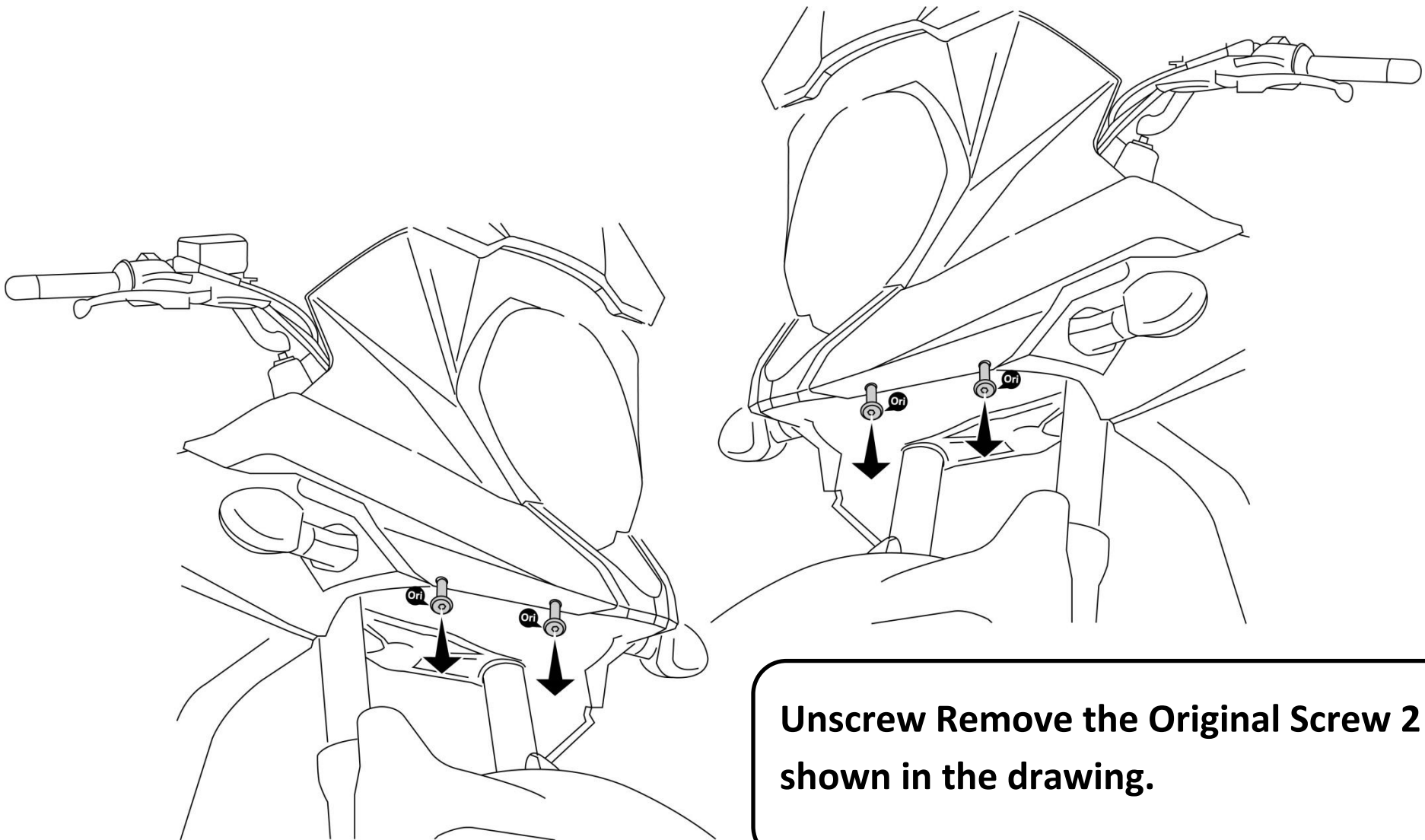
NO.	Description	Quantity	Torque * (N-M)	Remarks **	Check List
1	Head Light Guard	1			
2	Bracket RH	1			
3	Spacer Ring	4			
4	Grommet	4			
5	Mounting Pin	4			
6	Damper Mount	2			
7	Bracket LH	1			
8	Washer M5	4			
9	Hex sockt button head M5x10	4	5 - 6	Use Liquid Thread Locker	
SRC Design uses Metric System of Measurement and all dimensions in Millimeters					
* Recommended to use the Torque specified in the table					
** Denotes Usage of Liquid Thread Locker in specified Locations					



## MOUNTING DRAWINGS

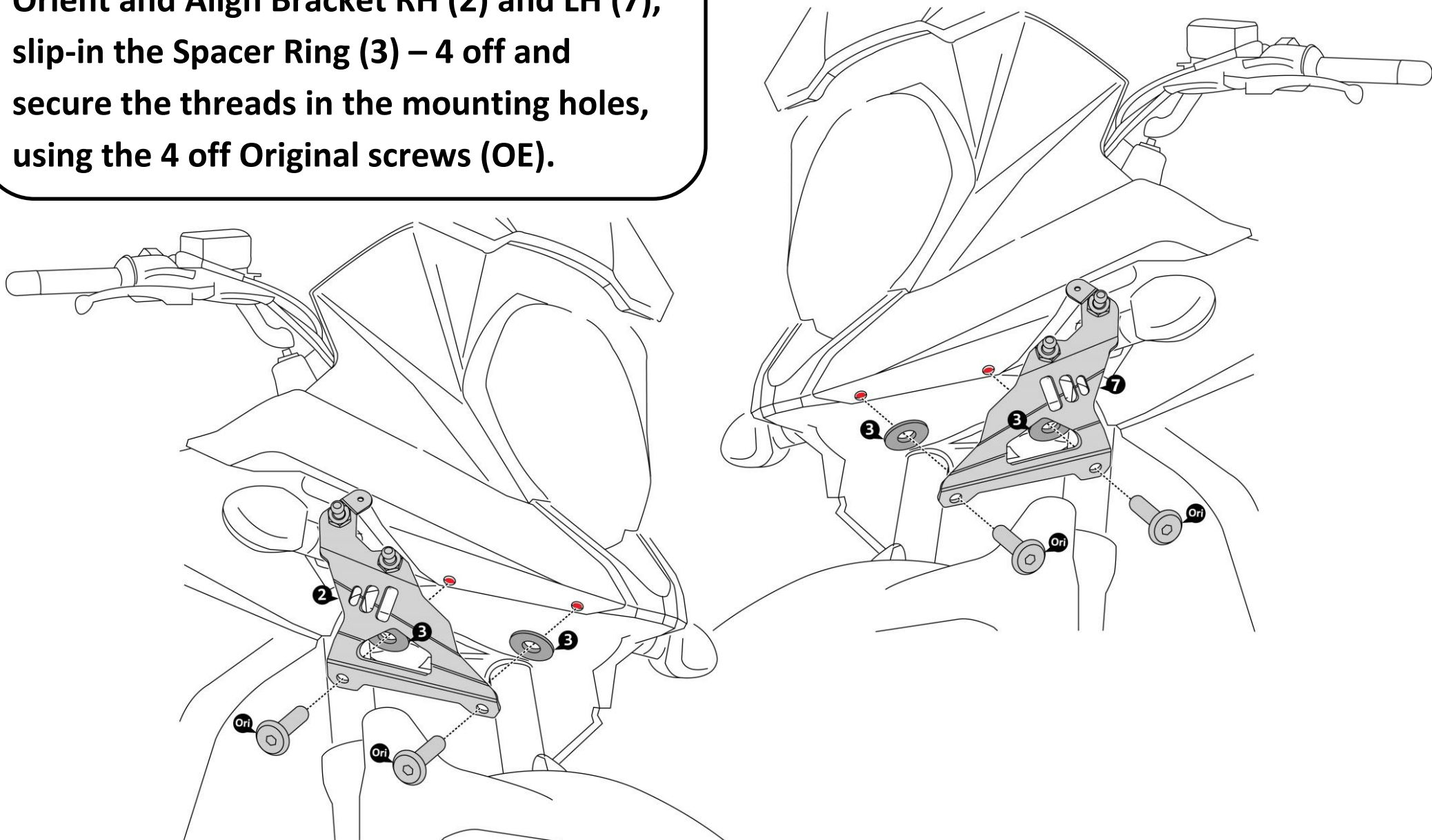


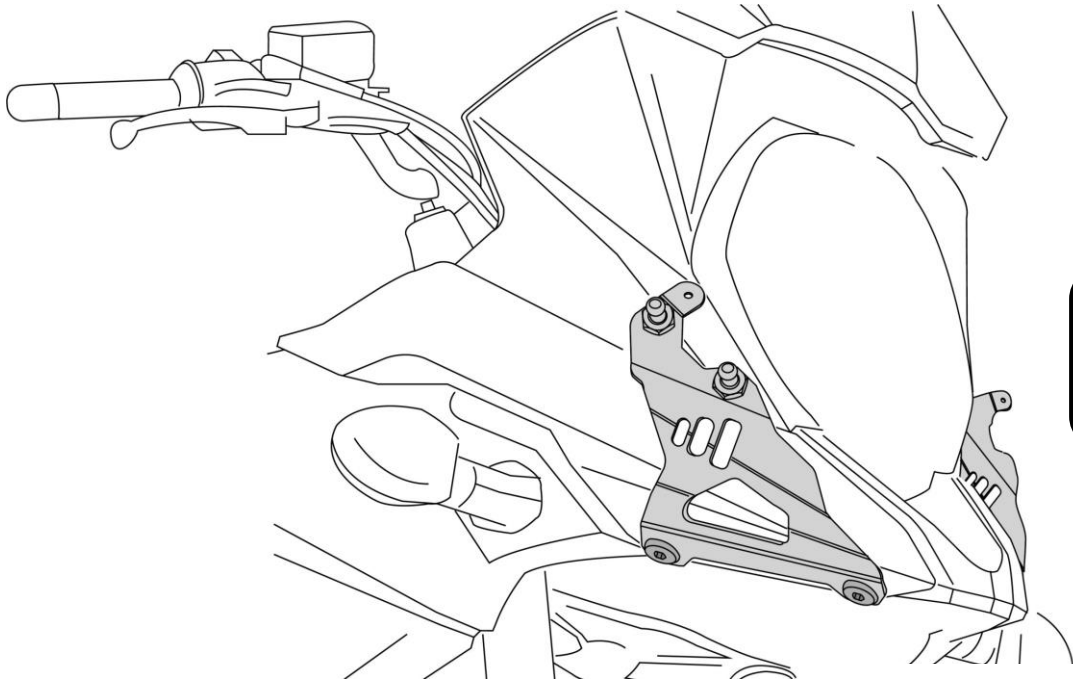
# Mounting Instructions



**Unscrew Remove the Original Screw 2 off, as shown in the drawing.**

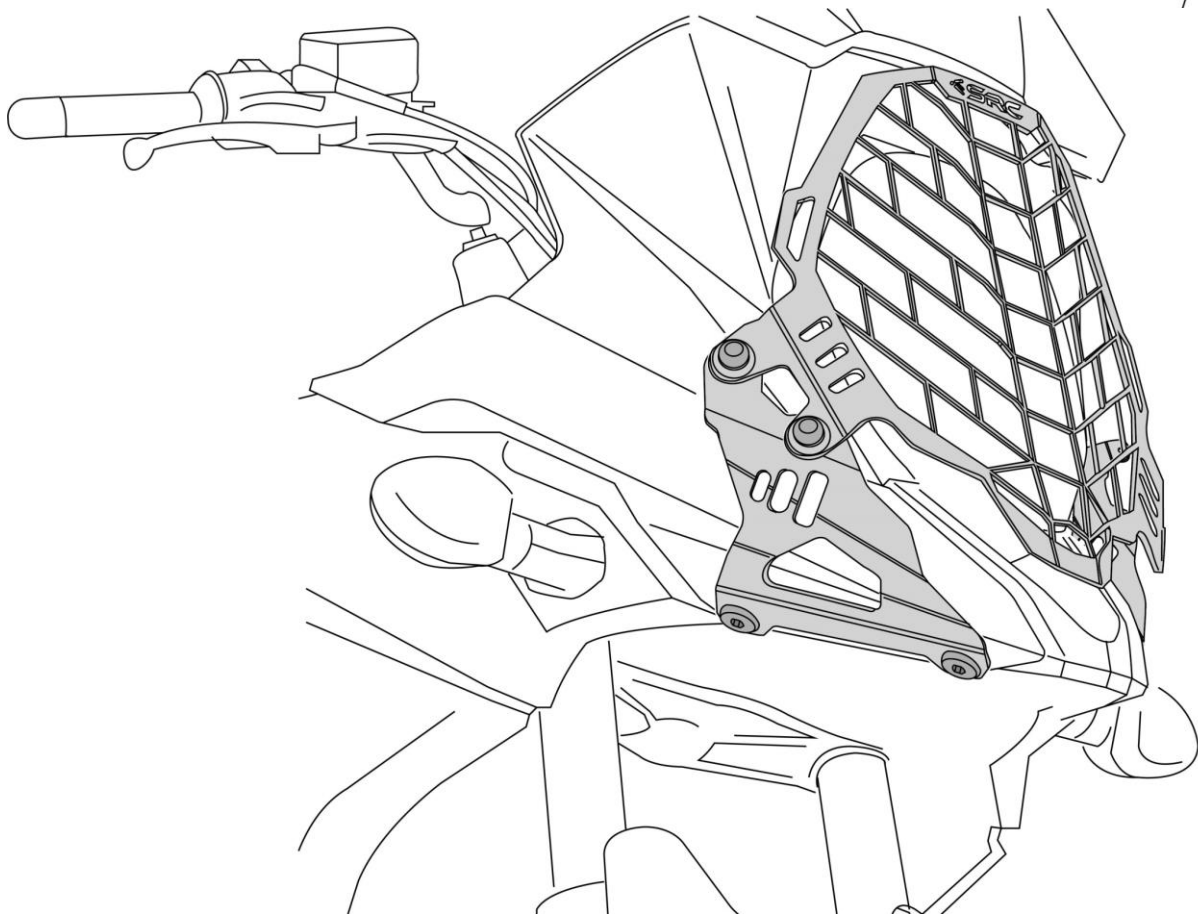
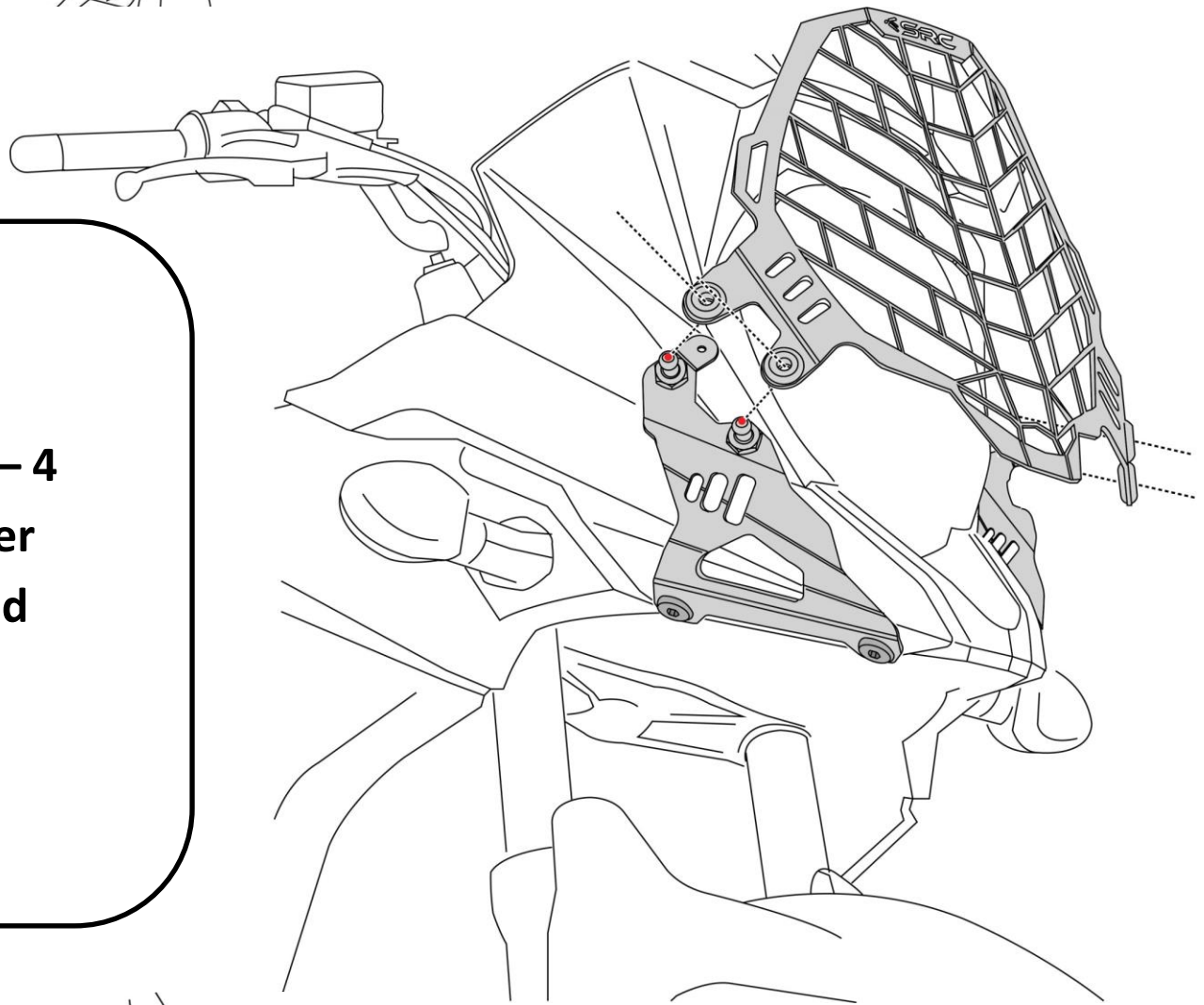
**Step 1:**  
**Orient and Align Bracket RH (2) and LH (7), slip-in the Spacer Ring (3) – 4 off and secure the threads in the mounting holes, using the 4 off Original screws (OE).**





**As is Mounted Condition of Bracket RH**

**Step 2:**  
**Orient the Head Light Guard (1), as shown. Assemble the Grommet (5) – 4 off, hugging and flush, with the outer surfaces of the Head Light Guard and holding on to the Mounting Pins, projecting out of the Bracket RH & Bracket LH.**



**Final Mounted condition of Head Light Guard is as shown in the drawing.**



## General Instructions

1. We request you to pay attention to the Mounting Instructions in this document and follow the step-by-step procedures.
2. This Mounting Instruction manual is a “Do It Yourself” (DIY) fitment manual of the Accessory part to the Vehicle. We have prepared this based on our experience and knowledge, related to the Vehicle, Part and its functional aspects.
3. SRC cannot guarantee the interchangeability of the parts to any other manufacturer’s accessory part. It is advised to the User, to inspect and ensure the original state of all other Vehicle parts.
4. We request you to bear in mind, that the Installed part can change the driving behaviour and/or the stability during driving or any other dynamic conditions.
5. If you have the appropriate tools and another person to assist you in the mounting, it will help.
6. After Completion of the Mounting and before taking on a First ride, Ensure and Check all functions of the Vehicle. It is always advised to check loosening of the fasteners after the first 50 kilo meters of ride and at regular intervals.
7. To the maximum extent possible, our design use the current Mounting/Fitment of the Original Equipment, so that Installation of these accessories will not affect the Payload or Function of the Vehicle or the Part on which it is mounted to protect it
8. If any additional modifications are to be done, prior to the fitment of the accessories, it will be explicitly specified in the instruction sheets