

Scope of Supply/Bill of Material & Mounting Drawings

Part Number: Y-T700-17-02-SL - Y-T700-17-02
 Part Description: Crash Bar YAMAHA TENERE700
 Applicable to both Stainless Steel Versions

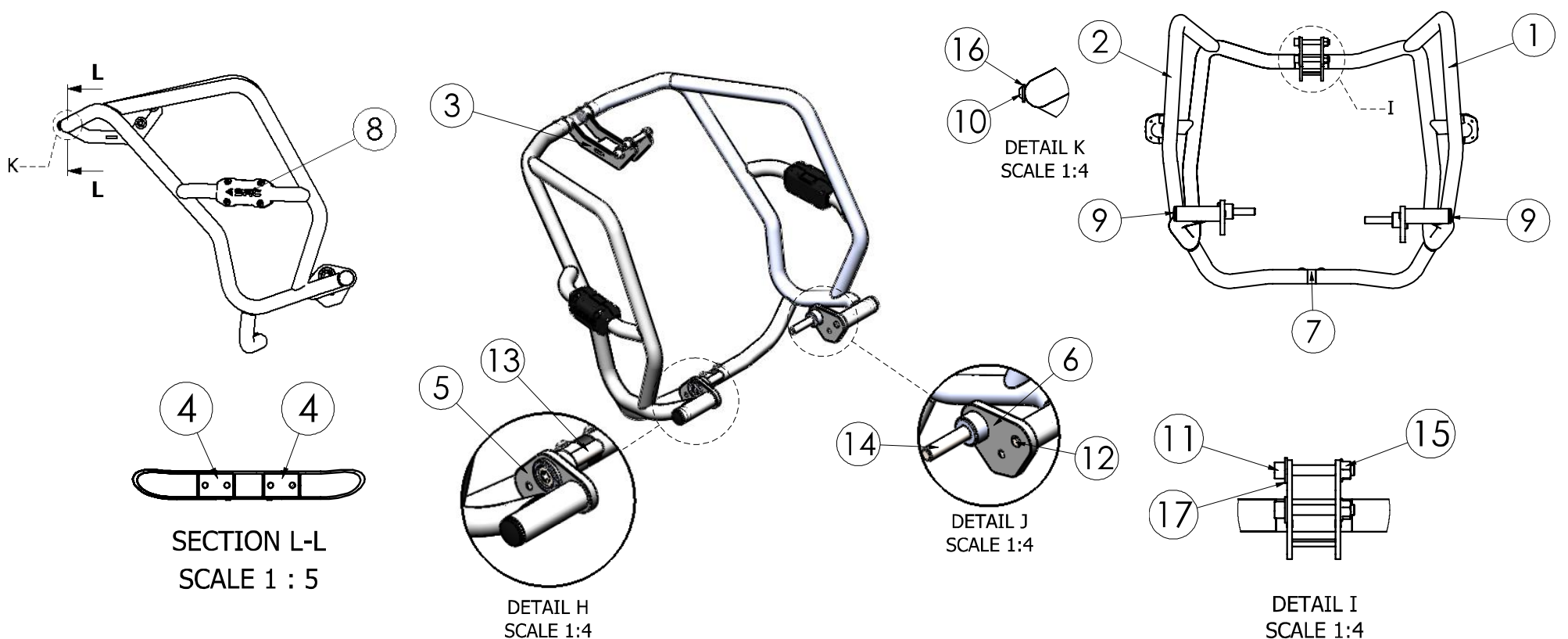
Installation / Parts List / Bill of Material for Mounting

NO.	Description	Quantity	Torque*(N-M)	Remarks **	Chacklist
1	Crah bar RH	1			
2	Crah bar LH	1			
3	Upper b racket	1			
4	Pin pipe upper	2			
5	Bracket LH	1			
6	Bracket RH	1			
7	Pin pipe	1			
8	Sliders Guards	2			
9	End cap	2			
10	Socket but ton head sc rew M6x15mm	6	9.6	Use Liquid Thread Locker	
11	Socket head cap sc rew M8x55	2	23	Use Liquid Thread Locker	
12	Socket head cap sc rew M10x30	2	46	Use Liquid Thread Locker	
13	Socket head cap sc rew M12x1.25 L55	1	79	Use Liquid Thread Locker	
14	Socket head cap sc rew M12x1.25 L65	1	79	Use Liquid Thread Locker	
15	Hex flange nut M8	2			
16	Washer M6	6			
17	Washer M8	2			

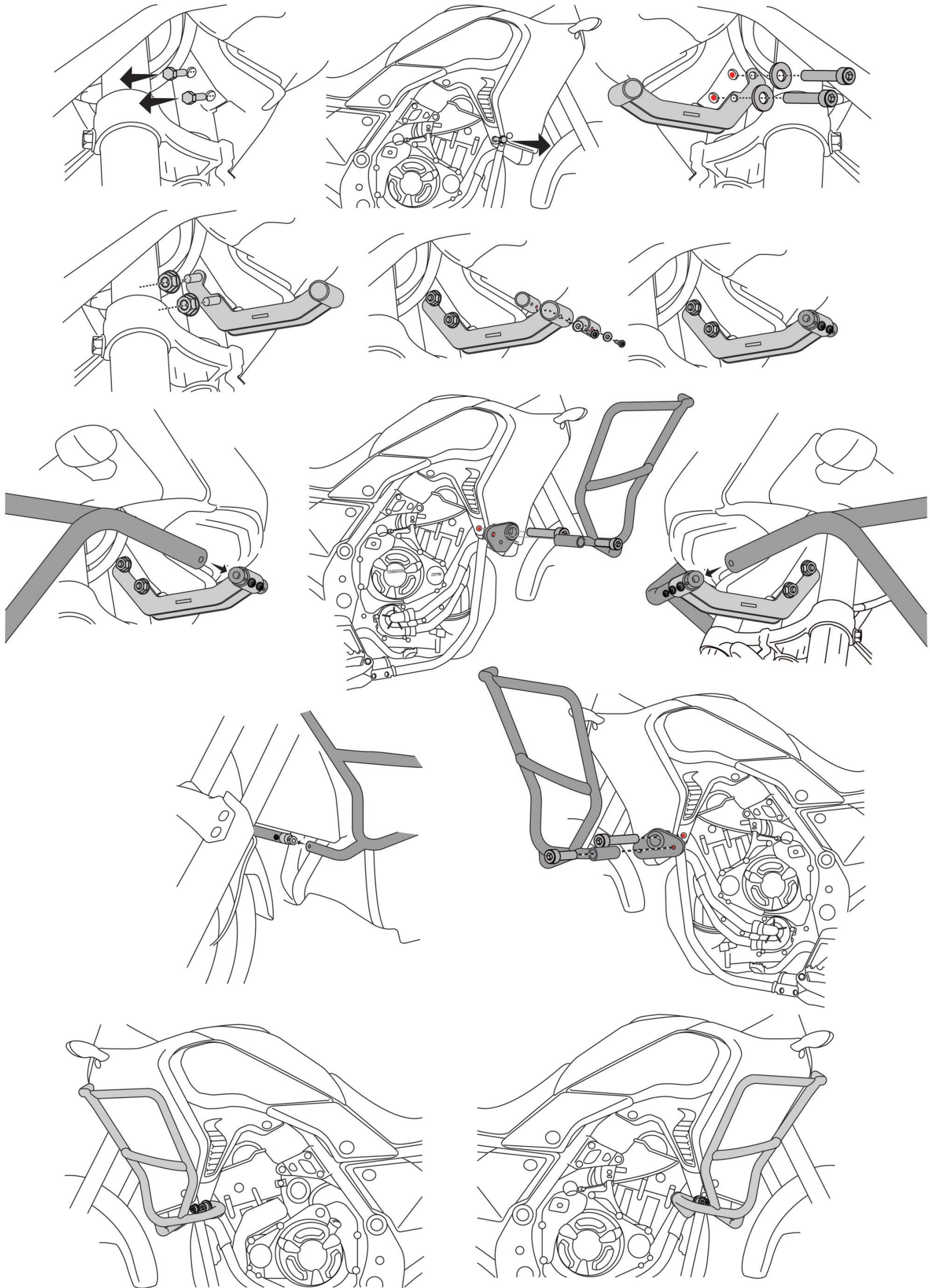
SRC Design uses Metric System of Measu reme nt and all dimensions in Millimeters

* Recommended to use the Torque specified in the table

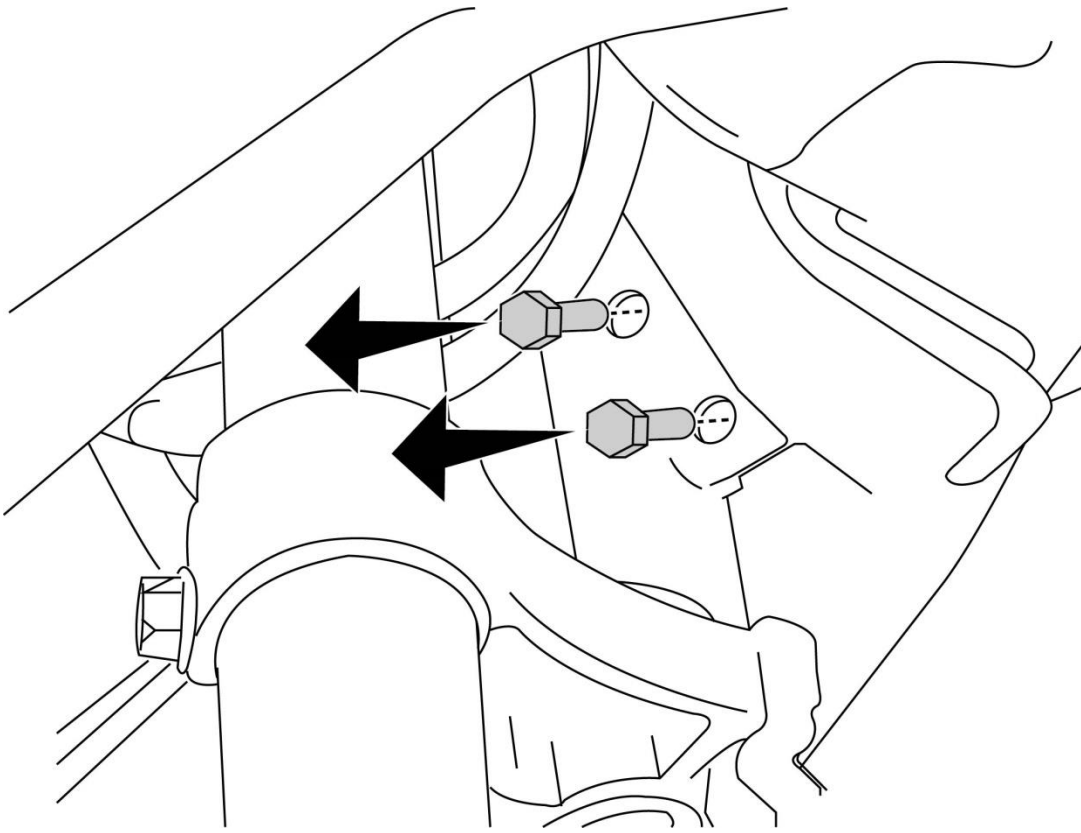
**Deno tes Usage of Liquid Thread Locker in specified Locations



Mounting Drawings

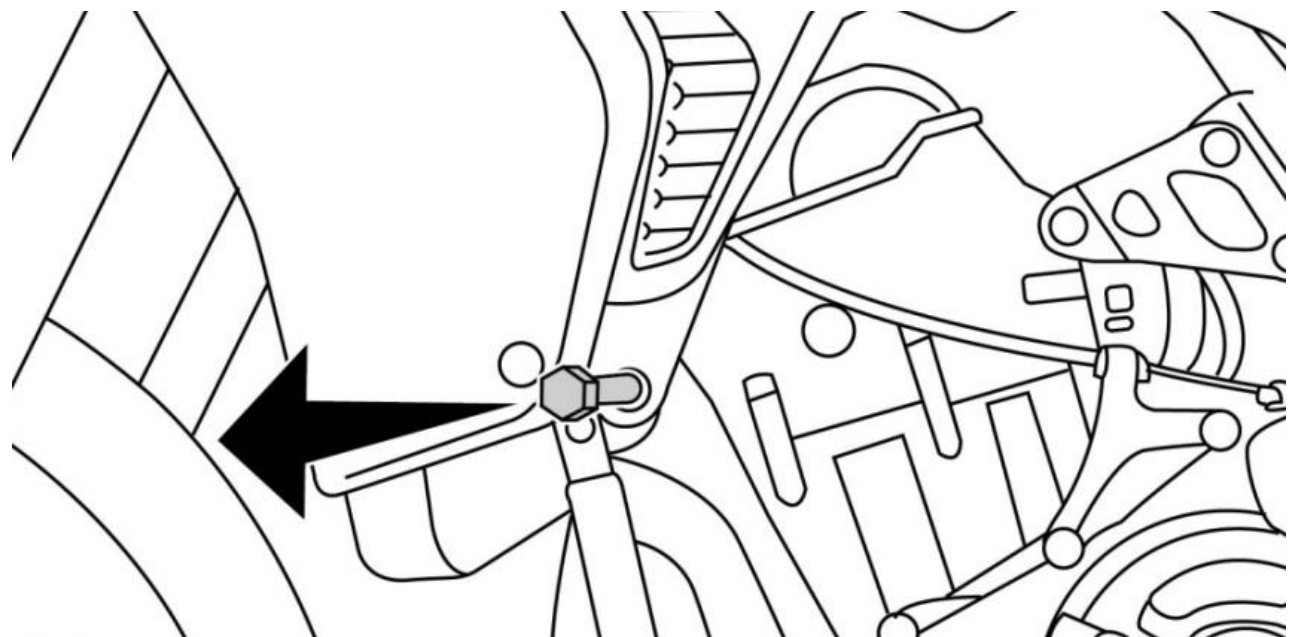
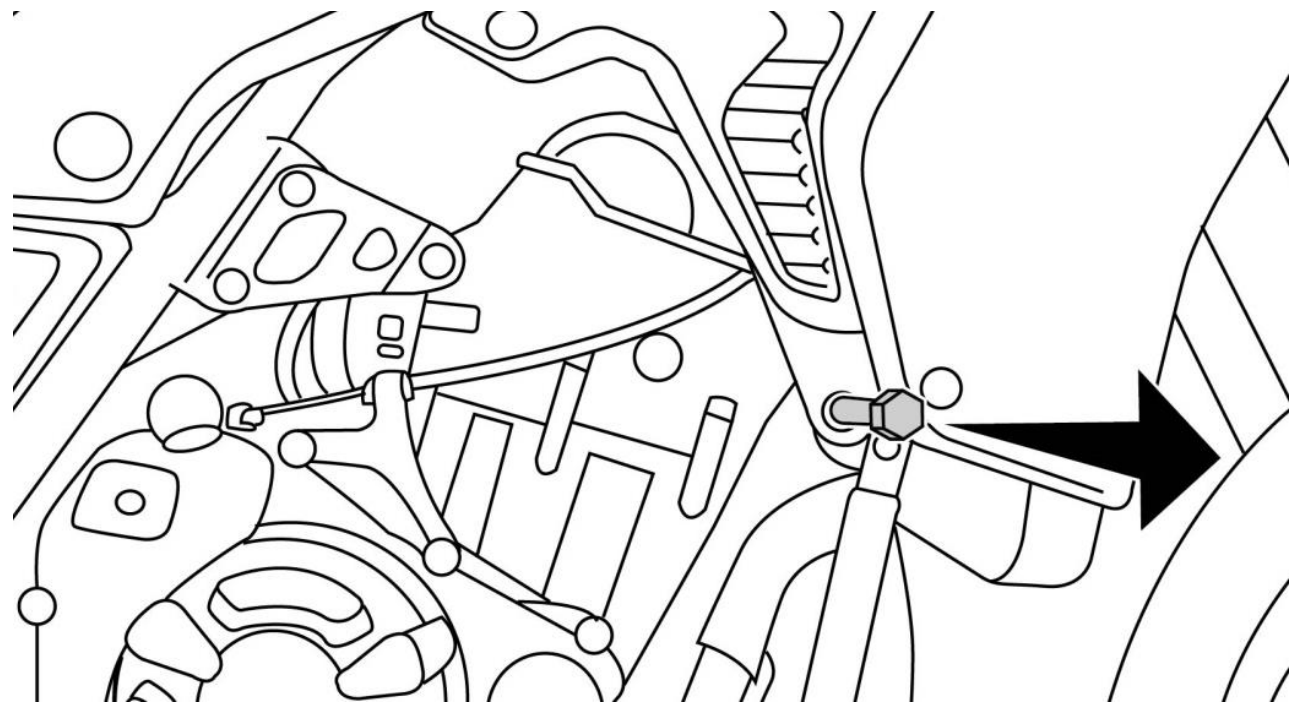


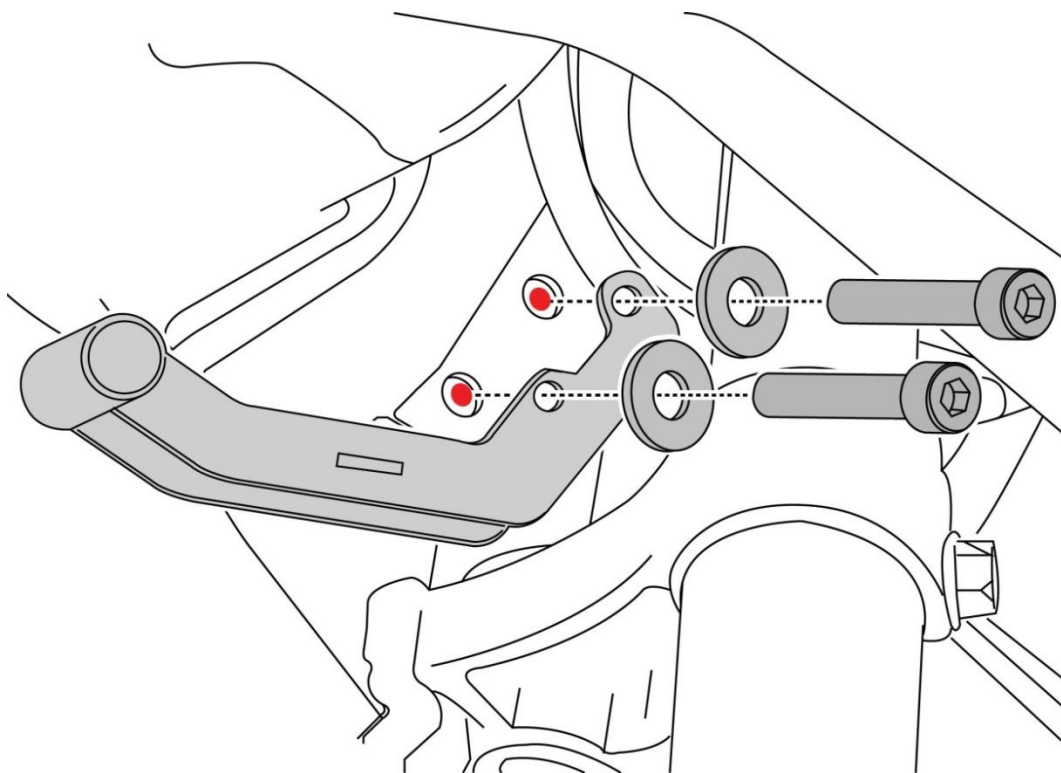
Mounting Instructions



Before starting to mount the Crash Bar RH& LH, We have to unscrew the Mounting Original Screw (as shown)

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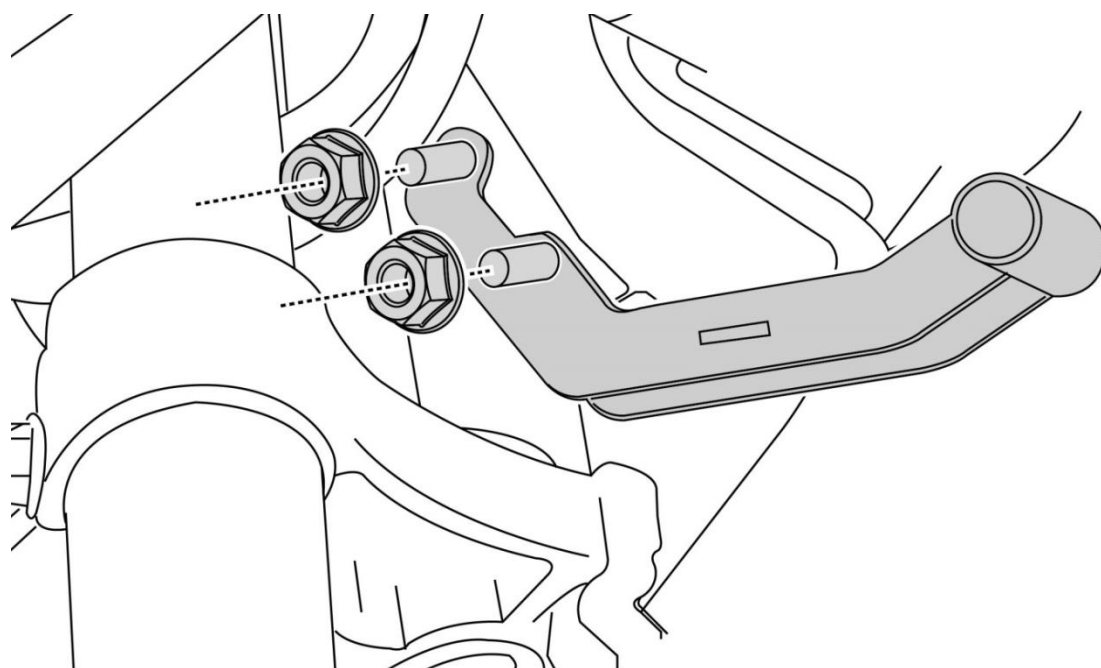


Step 1:

Orient, Mount and Fit the Upper Bracket (3) to the Motorbike Chassis frame as shown.

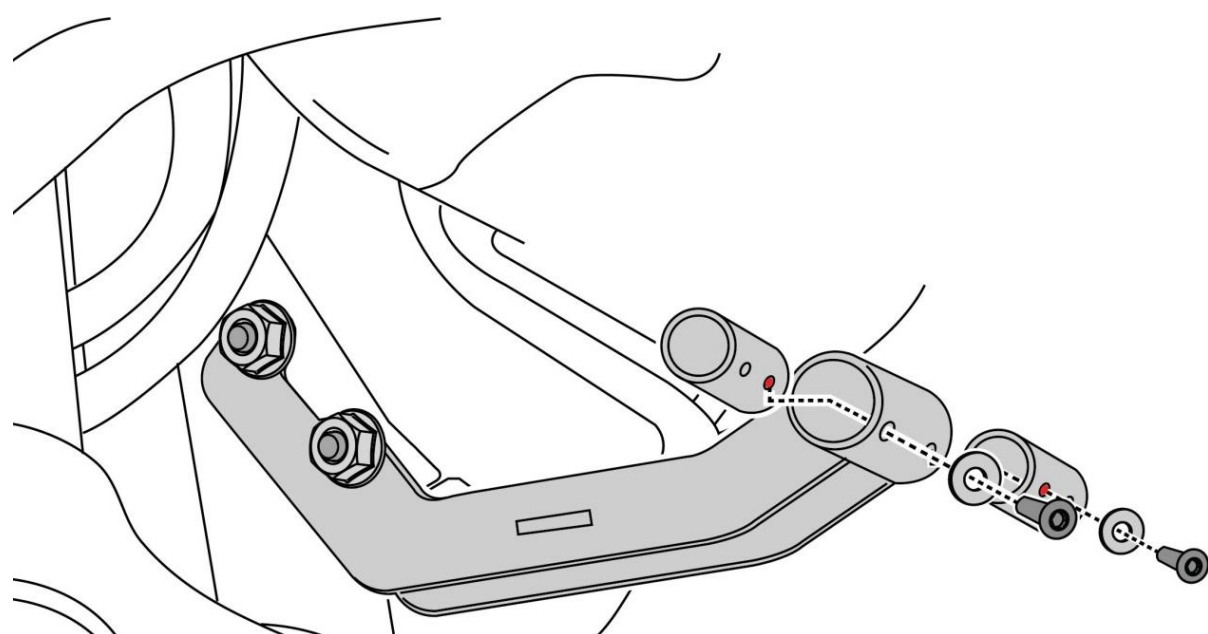
Slide in the Screw M8 x 55 (11) – 2 off, Washer M8 (17) – 2 off as shown, through the Mounting holes in the Chassis bracket and Upper Bracket.

And secure it by Nut M8 (15) – 2off, from the other side.

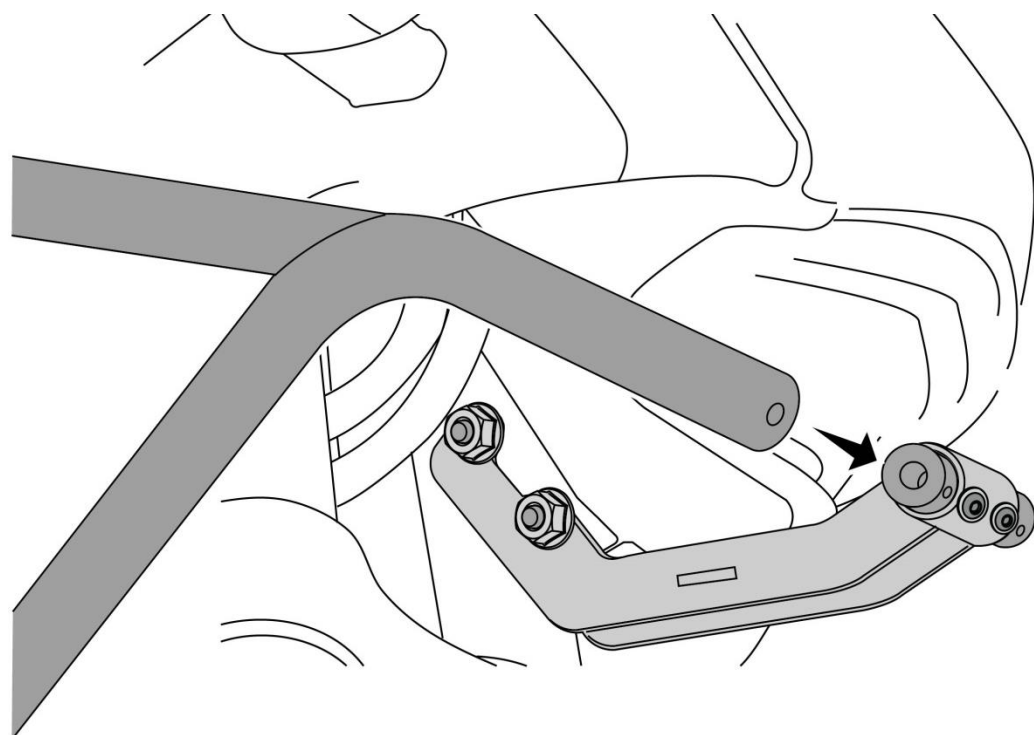
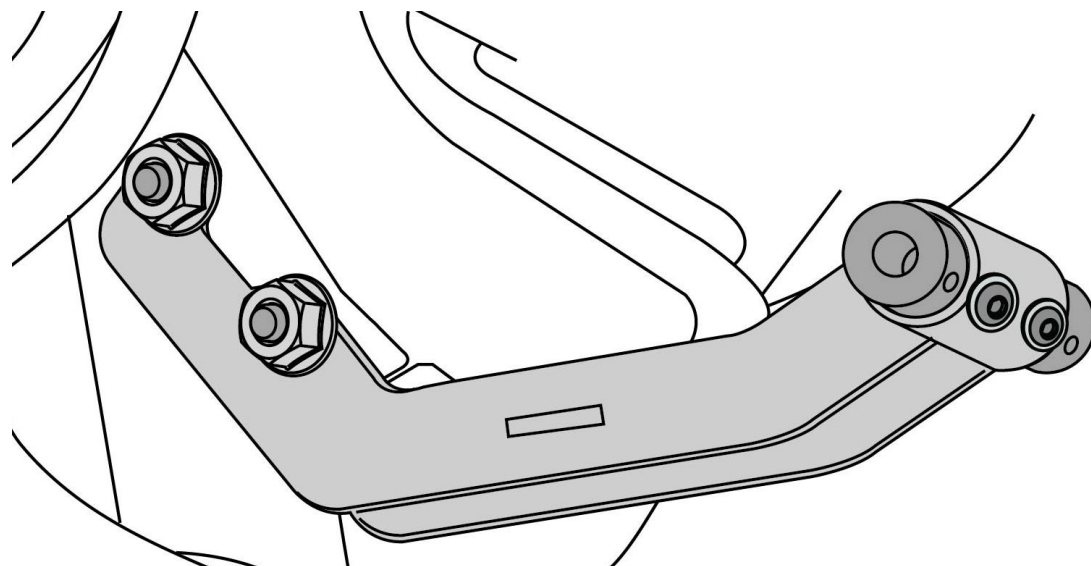


Step 2:

Orient and Align the Pin pipe Upper (4) And Slide-in Screw M6x15 (10) – 2 off, and Washer M6 (16) – 2 off, through the Mounting hole in the Upper Bracket and secure the threads in the Pin pipe Upper, as shown.



As is Mounted condition of the mounting the Upper Plate is as shown.



Step 3:

Orient the Top End of the Crash Bar RH (1) to the Pin pipe Upper (4) attached to the Upper Bracket (3).

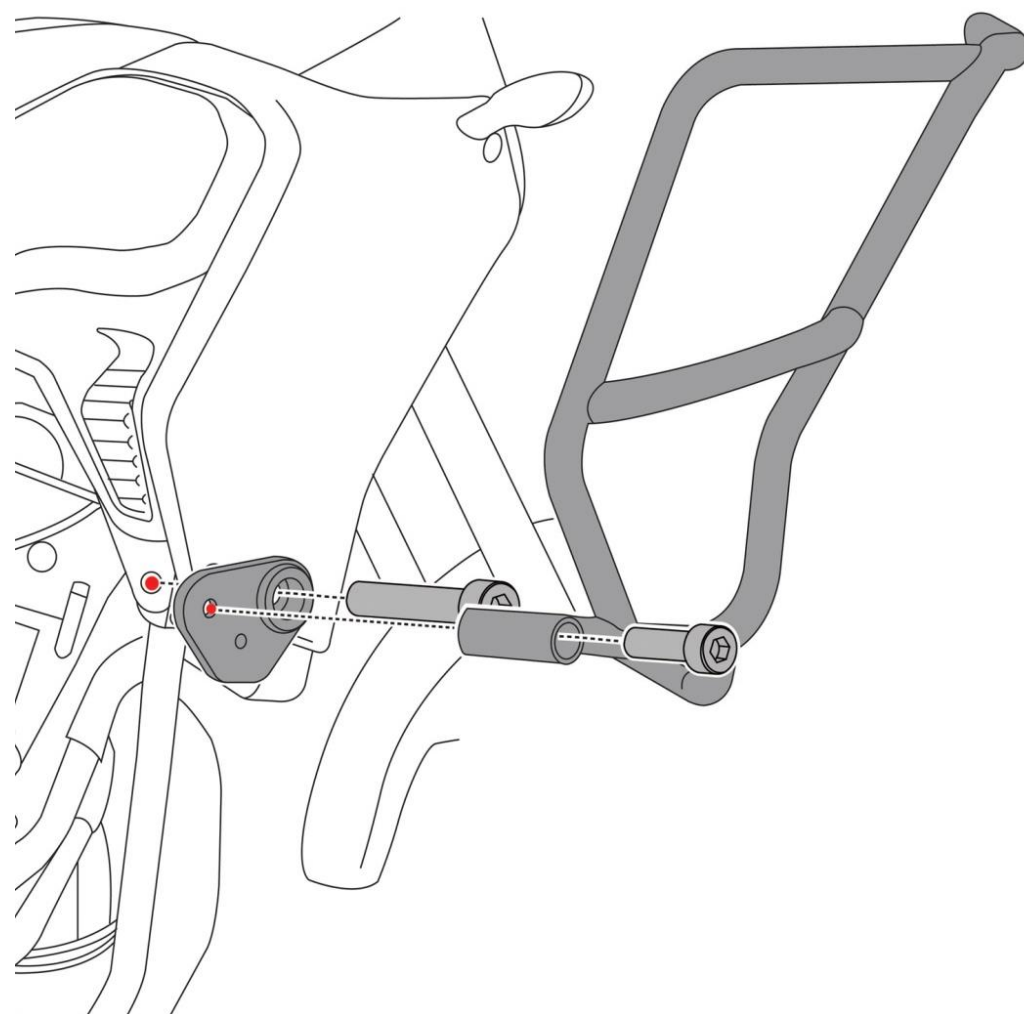
And Slide-in Screw M6x15 (10) – 1 off and Washer M6 (16) – 1 off through the Mounting hole in the Crash Bar

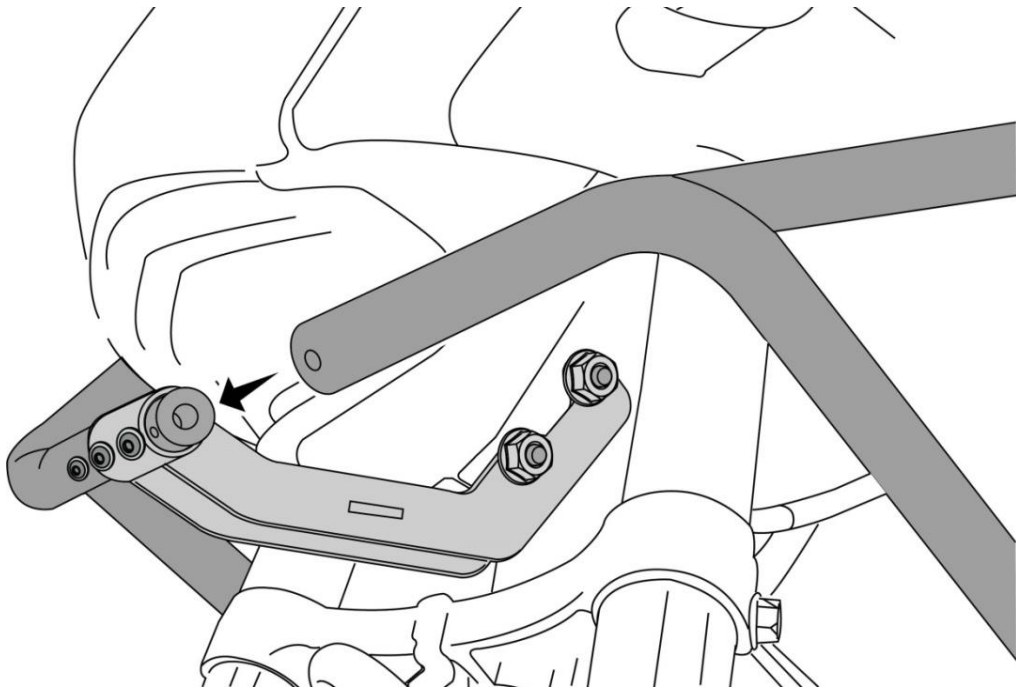
Step 4:

Orient and align the Middle segment of the Crash Bar RH (1), as shown, in -line with the mounting point shown in red colour.

Slip-in the Bracket RH (6) – 1 off in-line with the Mounting point pass the Screw M12 x 65 (14) – 1 off, as shown, in-line with the mounting point shown in red colour.

Slide-in the Screw M10 x 30 (12) –1 off, the Crash Bar RH (1) and through the Mounting hole in the Bracket RH (6) and secure the threads in the motorbike.





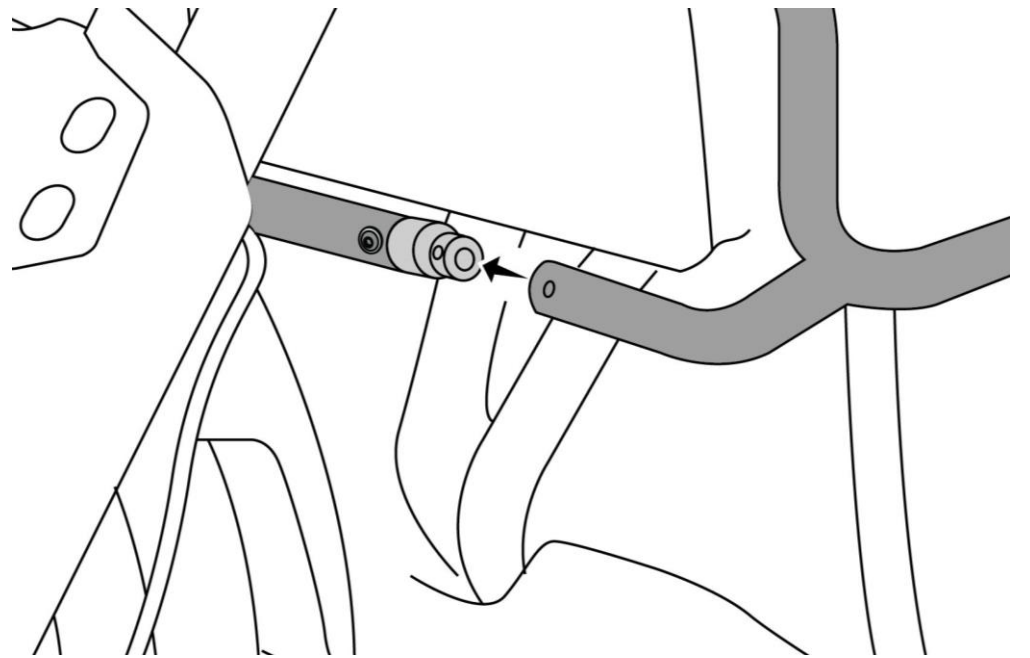
Step 5:

Orient and align the Crash Bar LH (2), as shown.

Slide-in Screw M6 x 15 (10) – 1 off and Washer M6 (16) – 1 off through the Mounting hole in the Crash Bar and secure the threads in the Pin pipe Upper (4).

Step 6:

Align the Crash Bar LH (2), as shown, and slide-in Screw M6 x 15 (10) – 1 off and Washer M6 (16) – 1 off and secure the threads in the other end of the Pin-pipe.

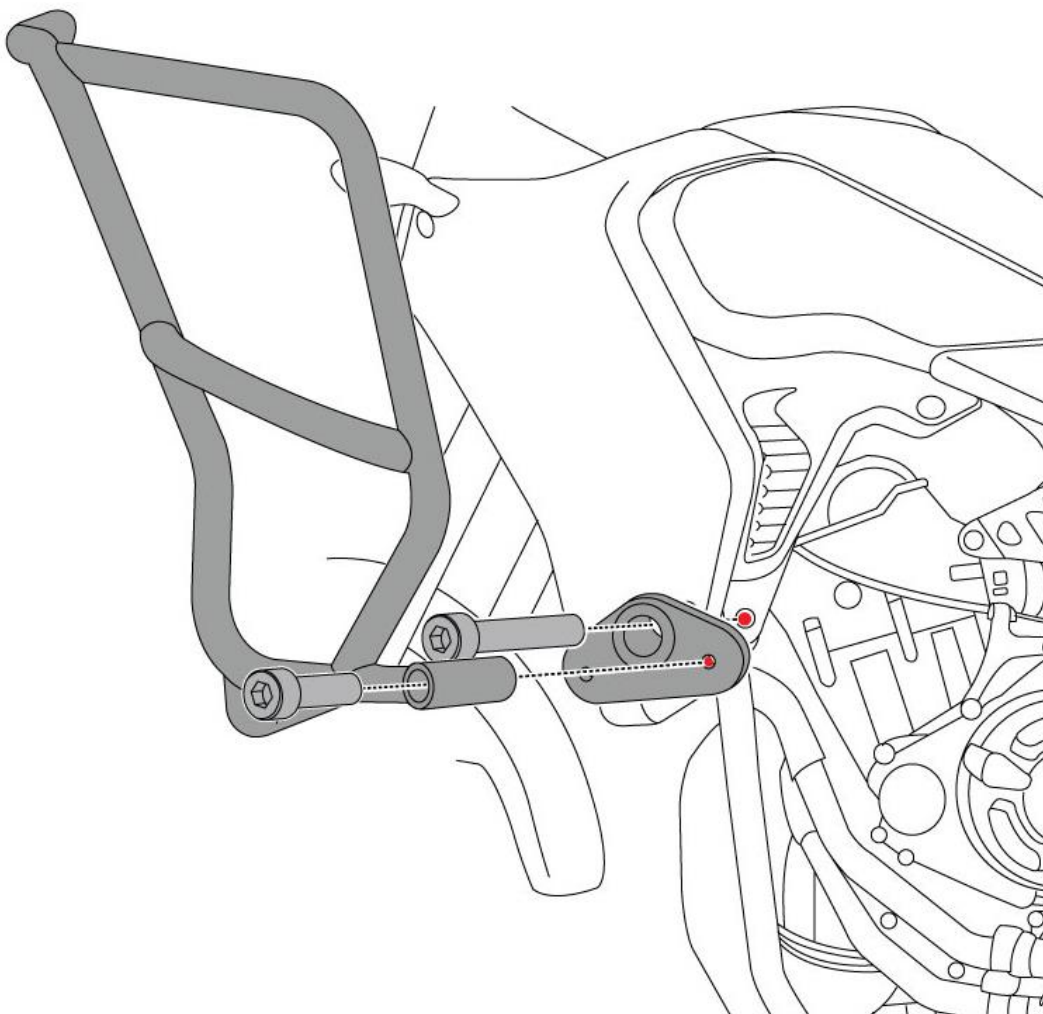


Step 7:

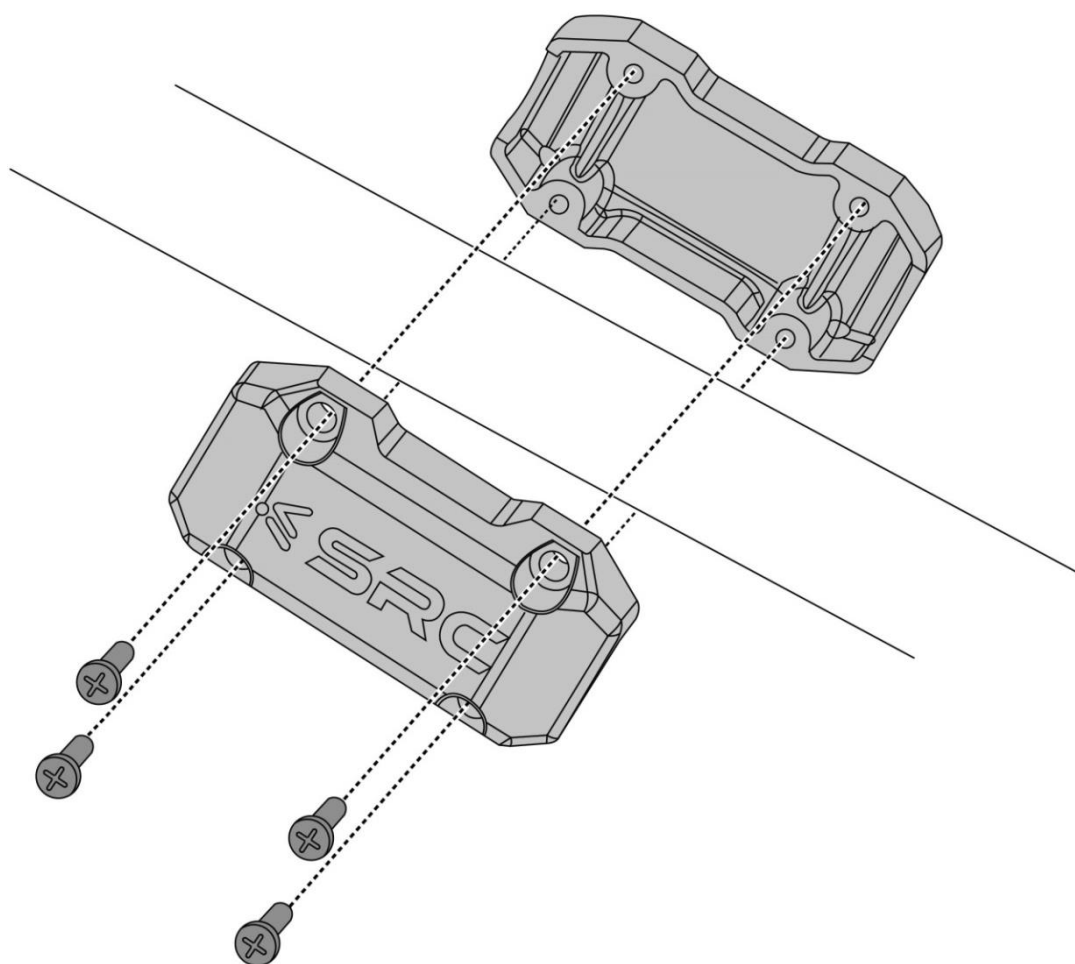
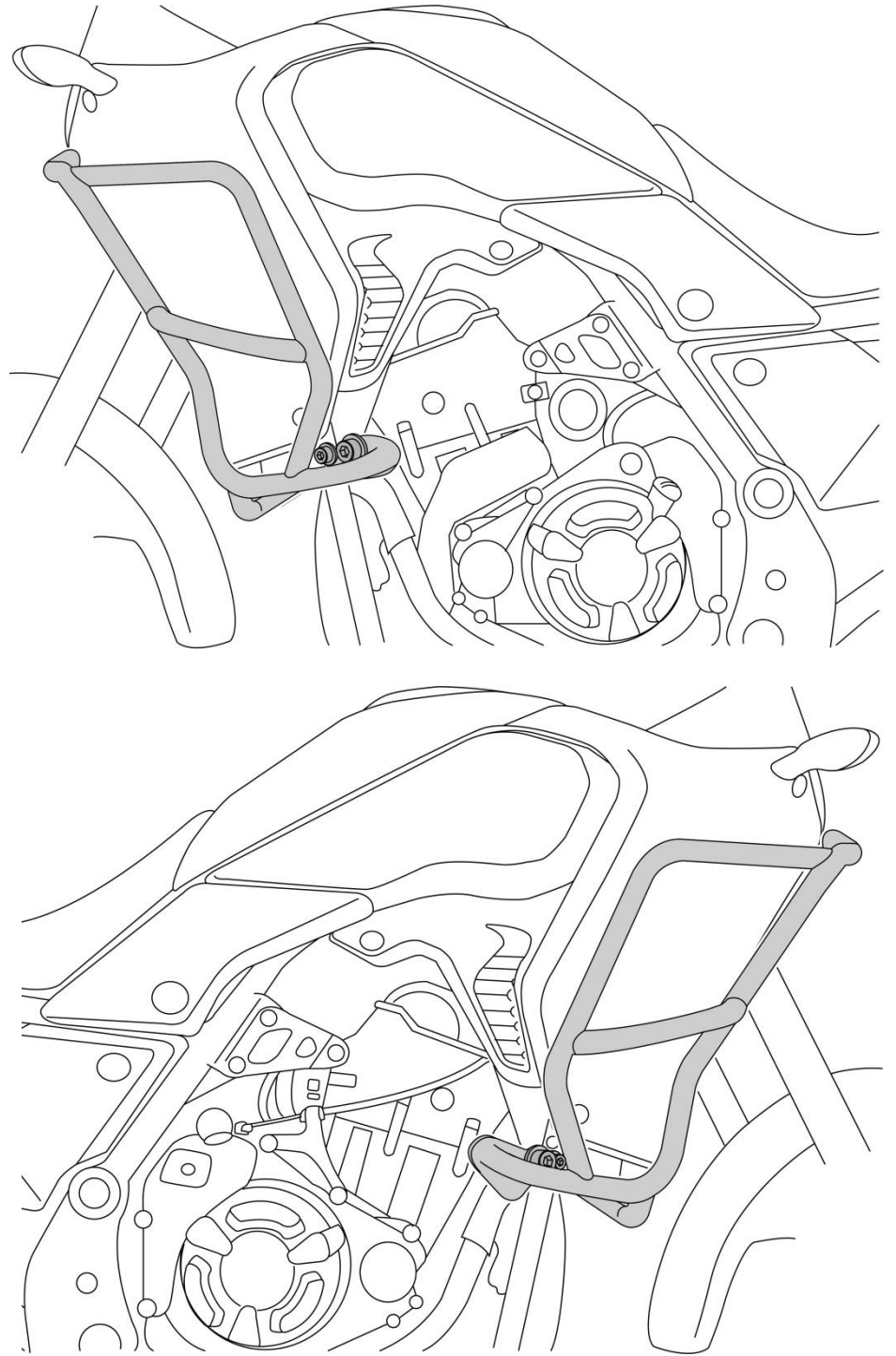
Orient and align the Middle segment of the Crash Bar LH (2) , as shown, in -line with the mounting point shown in red colour.

Slip-in the Bracket LH (5) – 1 off in-line with the Mounting point pass the Screw M12 x 55 (13) – 1 off, as shown, in-line with the mounting point shown in red colour.

Slide-in the Screw M10 x 30 (12) –1 off, the Crash Bar LH (2) and through the Mounting hole in the Bracket LH (5) and secure the threads in the motorbike.



**As is Mounted condition of the Crash Bar
LH and RH is as shown.**



Step 8:

Assemble the Slider Bar on each of the Crash Bar as shown.

Use the Slider Bar as the Virtual Orientation and looking from the front side of the Motorbike, make one final Positioning and Alignment of the Crash bars.

Ensure mounting symmetry of the Slider Bars visually (it must not be offset or shifted visually when seen from the front side and back side).



General Information

1. We request you to pay attention to the Mounting Instructions in this document and follow the step-by-step procedures.
2. This Mounting Instruction manual is a “Do It Yourself” (DIY) fitment manual of the Accessory part to the Vehicle. We have prepared this based on our experience and knowledge, related to the Vehicle, Part and its functional aspects.
3. SRC cannot guarantee the interchangeability of the parts to any other manufacturer’s accessory part. It is advised to the User, to inspect and ensure the original state of all other Vehicle parts.
4. We request you to bear in mind, that the Installed part can change the driving behaviour and/or the stability during driving or any other dynamic conditions.
5. If you have the appropriate tools and another person to assist you in the mounting, it will help.
6. To the maximum extent possible, our design use the current Mounting/Fitment of the Original Equipment, so that Installation of these accessories will not affect the Payload or Function of the Vehicle or the Part on which it is mounted to protect it
7. If any additional modifications are to be done, prior to the fitment of the accessories, it will be explicitly specified in the instruction sheets.